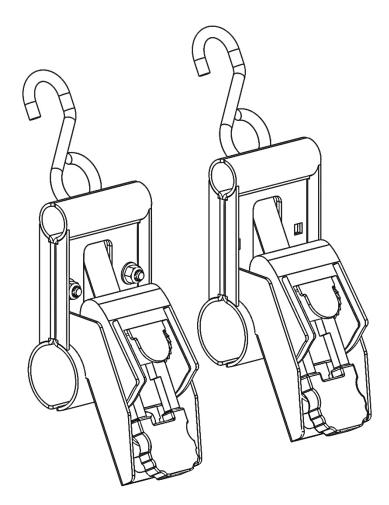
Installation Guide 31500



Holman Rancho Cordova, CA 95742 800-343-7486 InstallationSupport@Holman.com

20230308R3

DATE:

PLEASE READ ALL INSTRUCTIONS AND WARNINGS PRIOR TO ASSEMBLING, INSTALLING, AND USING THIS PRODUCT.

<u>Warning</u>



DO NOT EXCEED MANUFACTURERS WEIGHT CAPACITY FOR ROOF.



Secure all payloads properly for safe transportation.

Tools Needed

1/2" Socket and Wrench

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Before You Begin

• Read all instructions prior to assembling or installing any Holman product.

Parts List

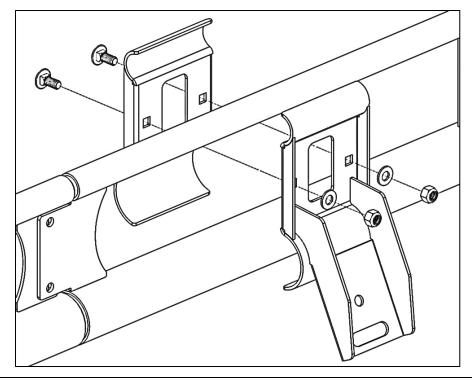
NO.	ITEM	PART NUMBER	DESCRIPTION	QTY.
1		31500-10	Ratchet Side Clamp	2
2		31500-00-001	Back Side Clamp	2
3		-	SMALL RATCHET STRAP	2
4		18-31500	HARDWARE KIT	1

Hardware

ITEM	HARDWARE TO SCALE	PART NUMBER	DESCRIPTION	QTY.
1		21810	5/16"-18 X 3/4" CARRIAGE BOLT	4
2	\bigcirc	33080	5/16" WASHER	8
3		0169777	5/16"-18 NYLOC	6
4		11138689	5/16-18 X 1" HEX HEAD BOLT	2

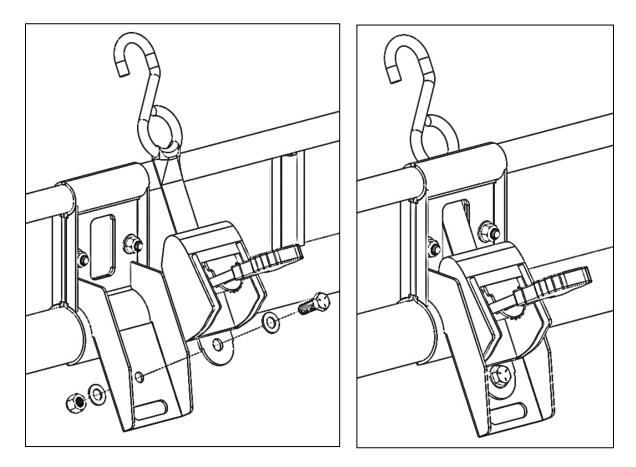
Step 1 – Mount Clamps to Rack

- Find desired location to attach ratchet strap mounts.
- Place ratchet side clamp on outside of ladder rack.
- Place back side clamp in position to pinch ladder rack between the two clamps as shown.
- Using two 5/16" x 3/4" carriage bolts, 5/16" flat washers, and 5/16" lock nuts bolt the two clamps together.
- Snug tighten but allow for movement.
- Repeat for other set of clamps.



Step 2 – Mount Rachet Straps

- Place ratchet strap in the orientation shown. Insert the hook of the strap through the square cut-out in the previously installed brackets.
- Using a 5/16" x 1" hex head bolt, two 5/16" washers, and a 5/16" lock nut, bolt the ratchet strap to the ratchet strap mount as shown.
- Repeat for other set of clamps and brackets.



TIGHTEN ALL HARDWARE.

YOUR INSTALLATION IS NOW COMPLETE.