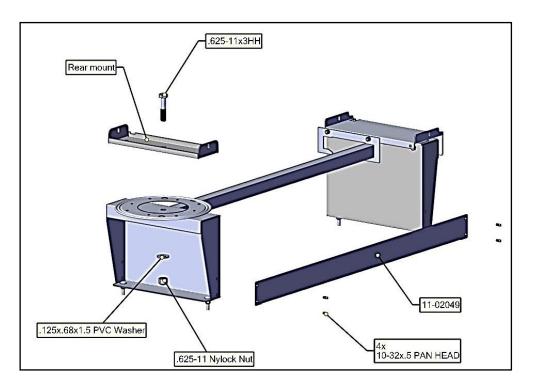
## **40260 Installation Instructions**

## <u>Transit Low Roof (130", 148")</u>

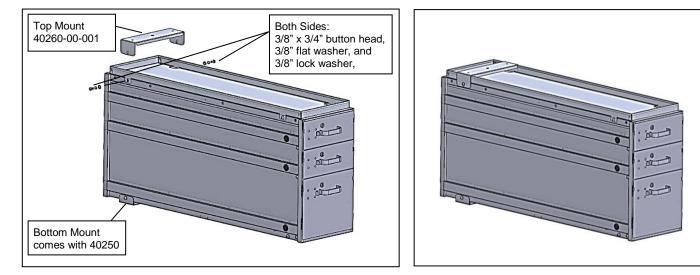
#### <u>Step 1</u>

- Assemble 40260
- Bolt rear mount to rotating disc in the rear of the pre-assembled pivot pro.
- Bolt 11-02049 to side of pre-assembled pivot pro.

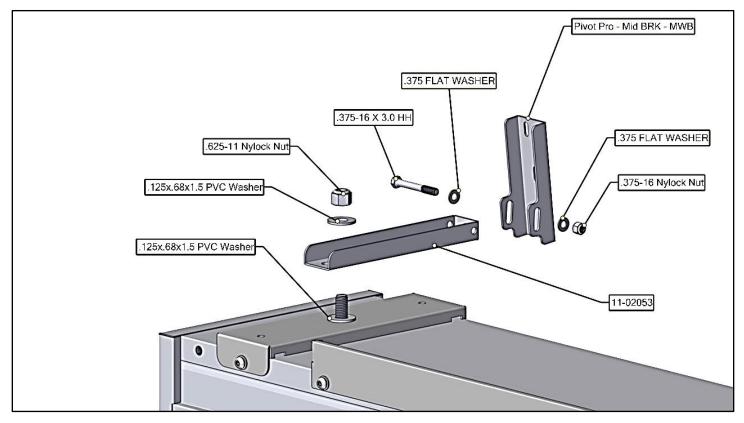


#### <u>Step 2</u>

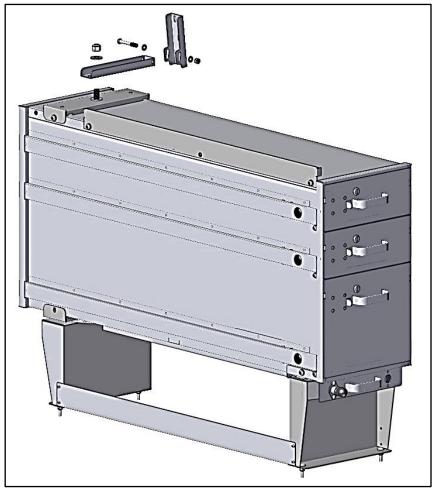
- Bolt top and bottom mount to pre-assembled 40250.
- Be sure to place 5/8" x 1-1/2" hex head under rear mount.



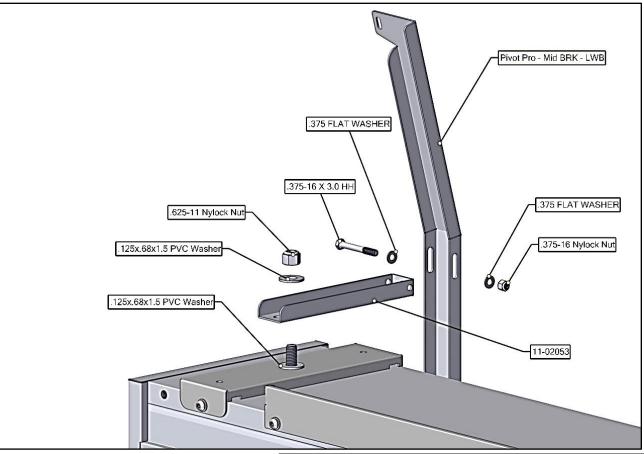
#### Installation in Low Roof, 130" Wheel Base Ford Transit



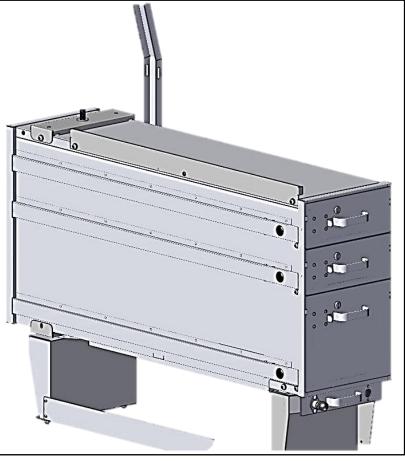
- Mount Mid BRK MWB to 11-02053. Mount that to the rear of 3-drawer unit.
- Mount through the middle slot on 11-02053.
- Do not tighten 5/8" lock nut.
- Position of 11-02053 may need adjustment for easy assembly.
- Be sure to have plastic washer in between rear mount and 11-02053.



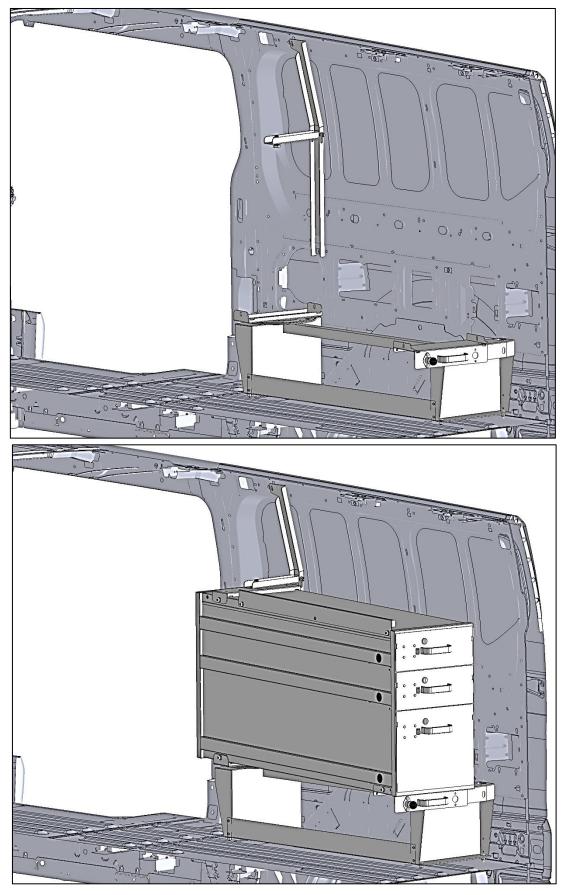
#### Installation in 148" Ford Transit Low Roof



- Mount Mid BRK LWB to 11-02053. Mount that to the rear of 3 drawer unit.
- Mount through the middle slot on 11-02053.
- Do not tighten 5/8" lock nut.
- Position of 11-02053 may need adjustment for easy assembly.
- Be sure to have plastic washer in between rear mount and 11-02053.



- Place 3 drawer unit in through the rear of the van on the passenger side.
- Mount into threaded embosses on side of van. First picture is shown without the 3-drawer unit.

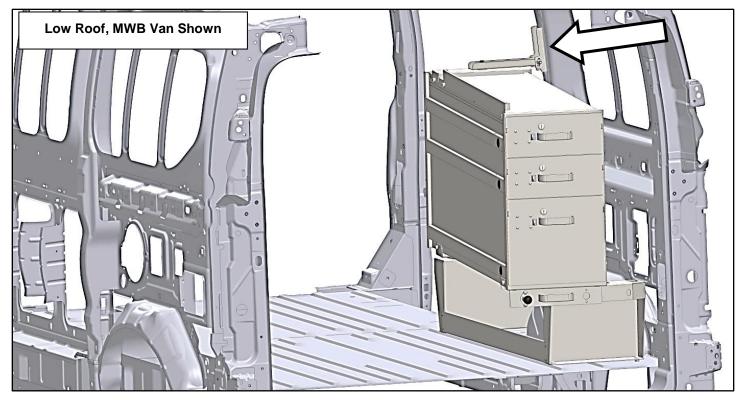


#### Installation in 130" Ford Transit Low Roof

- Place Pivot pro assembly into passenger side of van over the wheel well.
- Place 3-drawer unit onto pivot pro inside of van.
- Pivot 3-drawer unit away from wall to clear rear opening. Be sure to open 3-drawer unit to ensure clearance.
- Align mid support bracket on "C" pillar (MWB), or on threaded embossed holes (LWB)

## NOTE: When mounting in MWB, Mark through the bracket on the "C" pillar. Drill and Insert plus nuts into marked holes on "C" pillar.

NOTE: Adjustment of 11-02053 may be necessary.



- Once everything is aligned, mark through the base of the pivot pro onto the floor of the van.
- Look underneath van and make sure you will not drill through anything important.
- Remove pivot pro and 3-drawer assembly.
- Drill through previously marked holes.

## 40260 Installation Instructions

#### Step 3

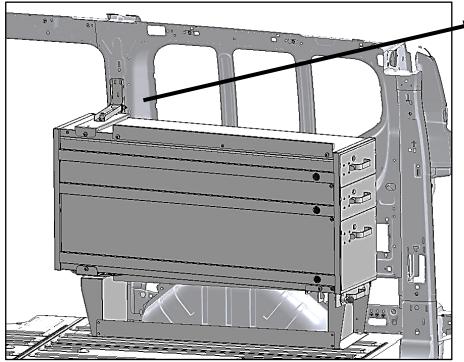
- With assembly removed from van, remove rear mount from the top of the 3-drawer unit.
- Tighten 5/8" bolt through the rear mount and 11-02053.
- Be sure to use the same slot in 11-02053 as you did when aligning in the van.

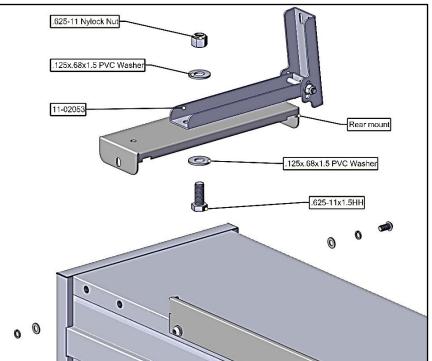
## Step 4

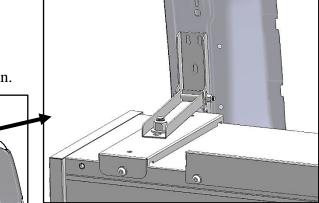
- Insert Pivot pro and 3 Drawer back into van.
- Align base of pivot pro with the previously drilled holes into the floor.
- Bolt base of pivot pro through floor.
  Be sure to put fender washers on bottom side, underneath van.

#### Step 5

- Bolt mid support to wall of van.
- If installing on a MWB, use previously placed pem nuts.
- If installing on a LWB, pick up embossed holes in side of van.







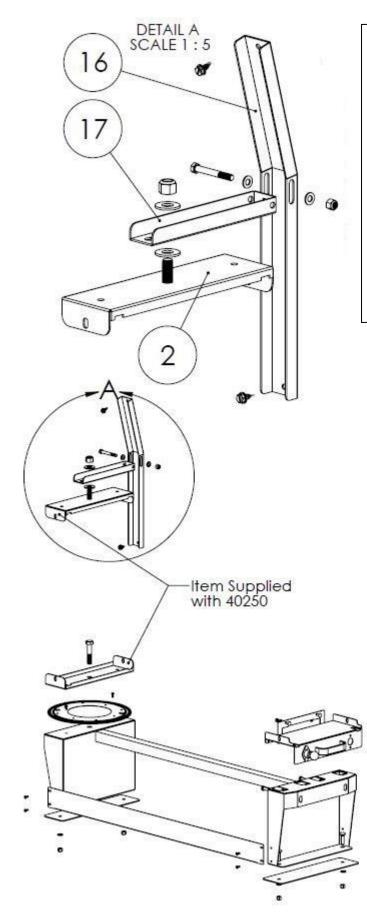
#### Step 6

• Be sure all bolts are tight and be sure all three drawers are fully functioning.

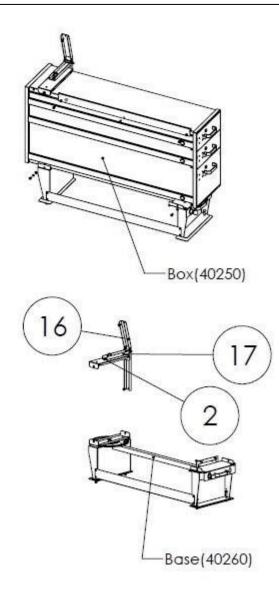
## Your installation is now complete

## See next page for Ford E Series Installation.

#### **Installation in Ford E-Series**



- Set base (40260) approximately where desired.
- Bolt box (40250) to base (40260).
- Attach top mount to box (40250).
- Adjust to fit the structural part of the van wall.
- Check that the clearance around the unit is a minimum of 1/2".
- Mark and drill mounting holes.
- Mark and drill the holes in the floor of the van for the base (40260).
- Bolt unit to floor and side mounting location.



QTY.

1

2

1

1

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3

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8

27

4

4

1

1

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6

6

4

4

1

3

DESCRIPTION

**Base Weldment** 

Front Mount Assembly

ROLLER-FRONT

5/8-11x1.5 Hex Bolt

Latch Assembly

Stop-Swing Base

95611A037-WASHER-PVC

5/8-11 Nylock Nut

5/8-11x3.0 Hex Bolt

3/8 Flat Washer

BACK UP PLATE

3/8-16 Nyloc Nut

1/4 Flat Washer

1/4-20 Nylock Nut

Top Mount-Wall

Top Mount-Box

Turntable

10-32x.5 Pan Head

10-32 Nylock Nut

1/4-20x5/8 Carriage Bolt

3/8-16x3.0 Hex Bolt

3/8x1.5 Carriage Bolt

Bottom Lip

5/16x3/4Self Tapping

#### 40260 Parts List 16 ITEM PART NUMBER NO 13-02021 1 2 11-04032 17 13-02022 3 11-02044 4 5 .625-11x1.5HH 6 13-02020 7 11-02048 .125x.68x1.5 PVC Washer 8 8 9 .625-11 Nylock Nut 10 .625-11x3.0 HH 11 .375 Flat Washer 12 11-02046 13 .375-16 Nylock Nut .25 Flat Washer 14 15 .25-20 Nylock Nut 16 11-02052 17 11-02053 1797K200 18 19 10-32x.5 PH Item comes with 20 10-32 Nylock Nut 2 40250 21 .25-20x.625 Carriage Bolt 22 .375-16x3.0 Hex Bolt 23 .375X1.5 Carriage Bolt 24 11-02049 25 .312x.75 Self Tapping 18 12 24