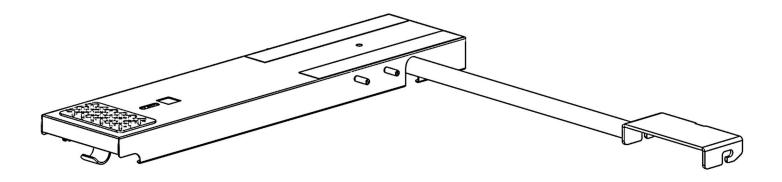
Holman

Instruction Guide 40816



Holman Rancho Cordova, CA 95742 800-343-7486

InstallationSupport@Holman.com

20220822R2 DATE: _____



PLEASE READ ALL INSTRUCTIONS AND WARNINGS PRIOR TO ASSEMBLING, INSTALLING, AND USING THIS PRODUCT.

Warning



Always check for wires, fuel tanks and lines, brake lines and other important vehicle functionality items prior to drilling and installing all products.



DO NOT EXCEED MANUFACTURERS WEIGHT CAPACITY FOR ROOF.

Tools Needed

1/2" Socket and Wrench	9/16" Socket and Wrench
9/16" Box Wrench	

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Before You Begin

- Read all instructions prior to installing any rack, accessory, or equipment.
- Place anti-seize on all threads.
- THE STEPLADDER ACCESSORY MOUNTS TO THE PASSENGER-SIDE FRONT PAN <u>OR</u> THE DRIVER-SIDE REAR PAN (IF DRIVER-SIDE DROP DOWN IS INSTALLED).



Parts List

NO.	ITEM	PART NUMBER	DESCRIPTION	QTY.
1		40816-11	STEP LADDER PAN ASSEMBLY	1
2		40816-12	PAN SUPPORT TUBE ASSY	1
3		40816-10-004	STIFFENER CONNECTING BRACKET	1
4		40816-10-005	SUPPORT TUBE CONNECTING BRACKET	1
5		18-40816	HARDWARE KIT	1

Hardware

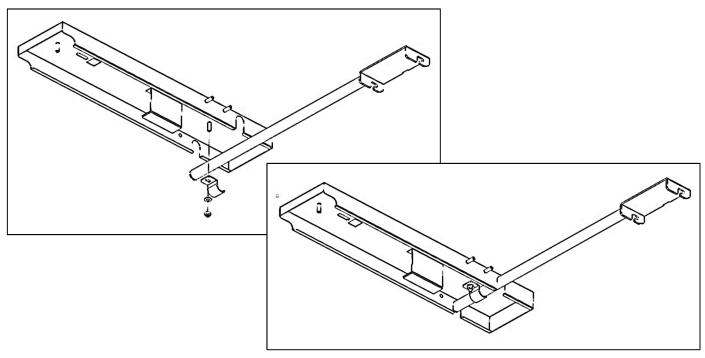
ITEM	HARDWARE TO SCALE	PART NUMBER	DESCRIPTION	QTY.
1		11541089	3/8" WASHER	1
2		0169791	3/8"-16 LOCK NUT	1
3		70105	3/8-16 X 1" HEX HEAD BOLT	1
4		33080	5/16" WASHER	4
5		0169777	5/16"-18 NYLOC	4
6			1/2" X 1" UHMW TAPE	4



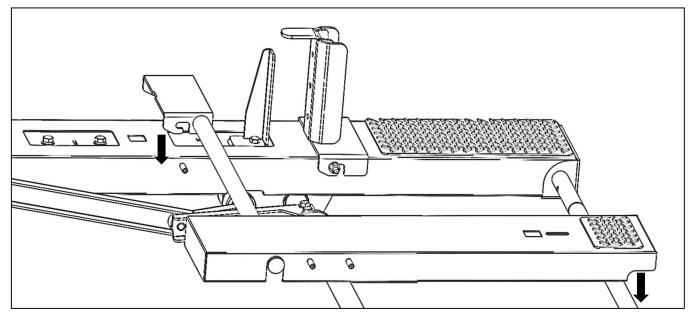
DO NOT EXCEED MANUFACTURERS WEIGHT CAPACITY FOR ROOF.

Assembly

Using the stiffener connecting bracket (the shorter bracket), a 5/16" washer and 5/16" lock nut, loosely attach pan support tube assembly to the 5/16" stud on the bottom of the step ladder pan as shown.

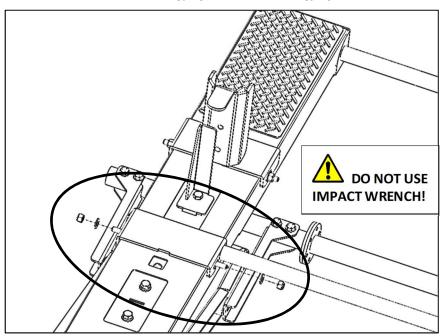


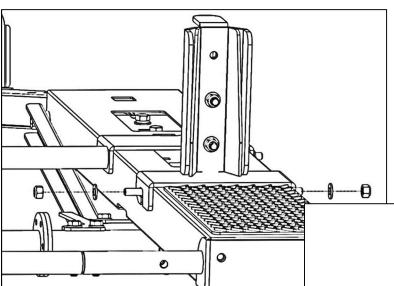
• Attach pan stiffener tube assembly to the pan of the drop down ladder rack, to the right, on the 5/16" studs that are closest to the center of the vehicle.



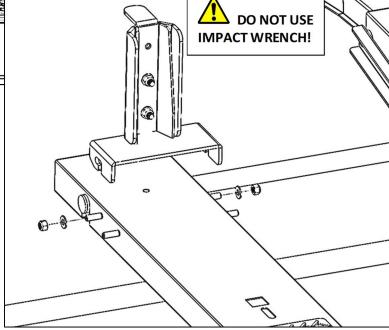


• Secure the bracket with 5/16" washer and 5/16" lock nut on both sides.



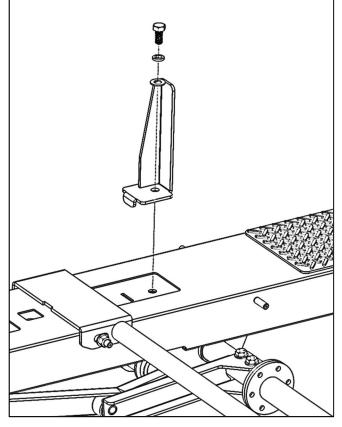


- Detach the ladder hook from the original pan.
- Loosely install onto the new extension kit using the two 5/16" lock nuts and two 5/16" washers as shown.

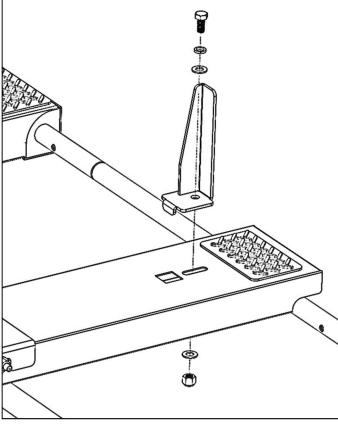




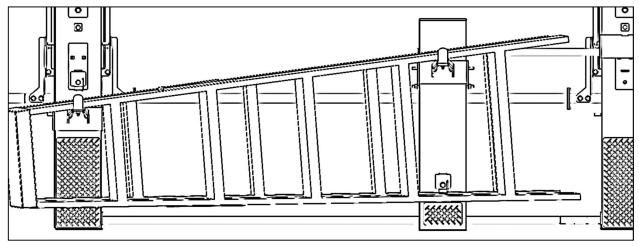
Detach the ladder stop from the original pan.



 Loosely install ladder stop using the 3/8" x 1" hex bolt, 3/8" washers, and 3/8" lock nut while placing the stop so the tab goes into the corresponding rectangular hole.

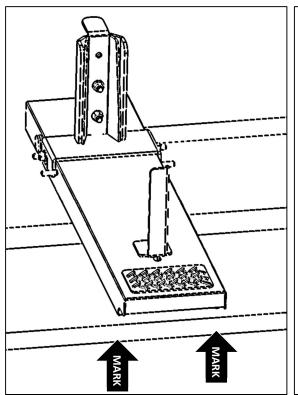


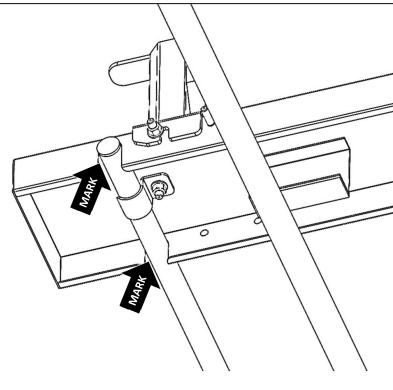
 Gently set and hold the ladder in position on the rack, as shown, and adjust the stepladder pan into position.
NOTE: The ladder position shown below is the appropriate position during use.



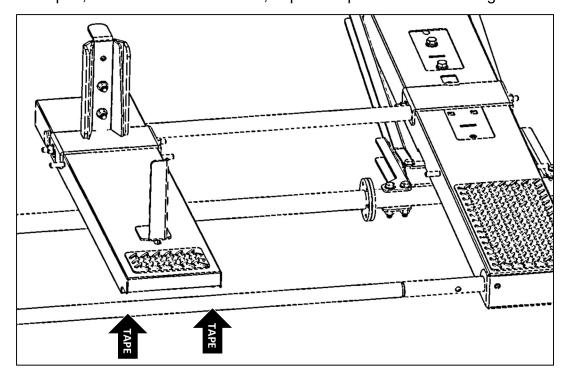


• Using a pencil, mark on the drop down rack support tube and the pan support tube, the location of the ladder pan.



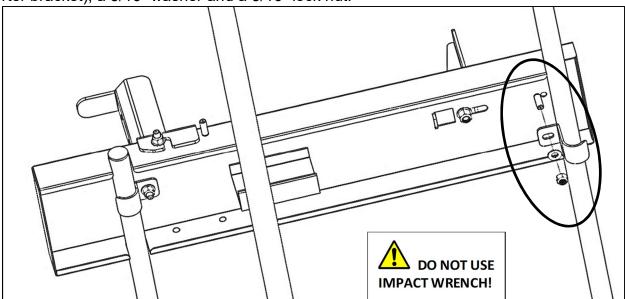


- Remove the ladder.
- Ensure the stepladder pan is at the marked position.
- Apply the protector tape, included in the bolt kit, on the drop down rack support tube, just below the extension pan, centered over the marks, to prevent paint from scratching.

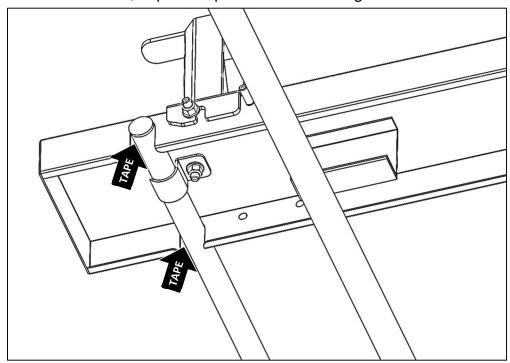




• Loosely fasten the ladder pan to the support tube, using the support tube connecting bracket (the shorter bracket), a 5/16" washer and a 5/16" lock nut.



- Loosen the stiffener connecting bracket and slide the extension pan aside.
- Apply protector tape, included in the bolt kit, on the pan support tube, just below the extension pan, centered over the marks, to prevent paint from scratching.



GO BACK AND ENSURE ALL HARDWARE IS TIGHTENED.

ASSEMBLY IS COMPLETE.