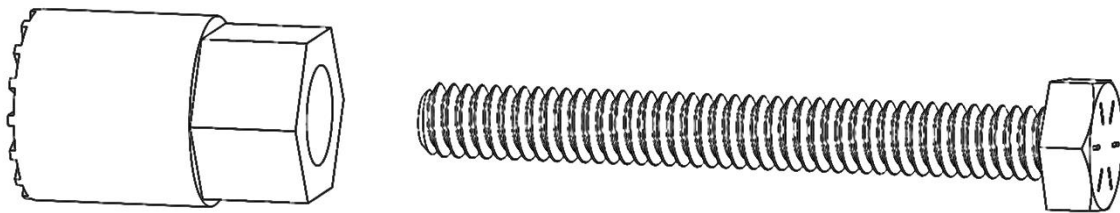


Holman

Plus Nut Installation Guide P9902



PLEASE READ ALL INSTRUCTIONS AND WARNINGS PRIOR TO ASSEMBLING, INSTALLING, AND USING ANY KARGO MASTER PRODUCT.

Warning



When installing hardware through any installation surface, always ensure the area behind the installation surface is clear of electrical wiring, fuel tank or lines, or any vehicle safety features. Always use a drill stop when drilling through vehicle walls, floors or pillars.

Tools Needed

7/16" Socket and Wrench	9/16" Box Wrench
25/64" or 3/8" Drill Bit	Drill

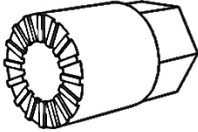
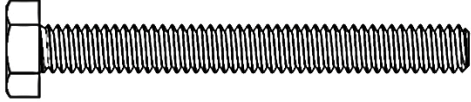
Before You Begin

- Read all product assembly and installation instructions prior to installing any plus nuts.
- Always locate your installation locations prior to performing any work.
- **ENSURE SAFETY WHILE INSTALLING OR DRILLING INTO VEHICLE.**

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Hardware

ITEM	HARDWARE TO SCALE	PART NUMBER	DESCRIPTION	QTY.
1			1/4" PLUSNUT INSTALLATION TOOL	1
2		0144537	1/4"-20 X 2-1/4" HEX HEAD SCREW	1

Plus Nut Installation



DO NOT drill beyond depth of floor or upper installation surface. Always check for wires, fuel tanks and lines, brake lines and other important vehicle functionality items prior to drilling and installing all products.

- At each marked location, drill hole using 25/64" drill bit and appropriate sized drill-bit stop collar. If 25/64" drill bit is not available, a 3/8" drill bit can be used, although it may be necessary to tap in the plus nuts.
- Insert 1/4" x 2-1/4" hex head bolt through 1/4" flat washer and plus nut installation tool, and then screw bolt into plus nut. Knurled end of plus nut tool must be directed away from bolt head and contacting plus nut.
- Insert plus nut into hole with plus nut tool attached.
- Using the 9/16" box wrench, hold the plus nut tool stationary and then tighten hex head bolt until plus nut is tightly gripping and does not spin when hex bolt is loosened.
- DO NOT overtighten plus nut.
- Using the 9/16" box wrench, hold the plus nut tool stationary to remove the 1/4" hex head bolt.

