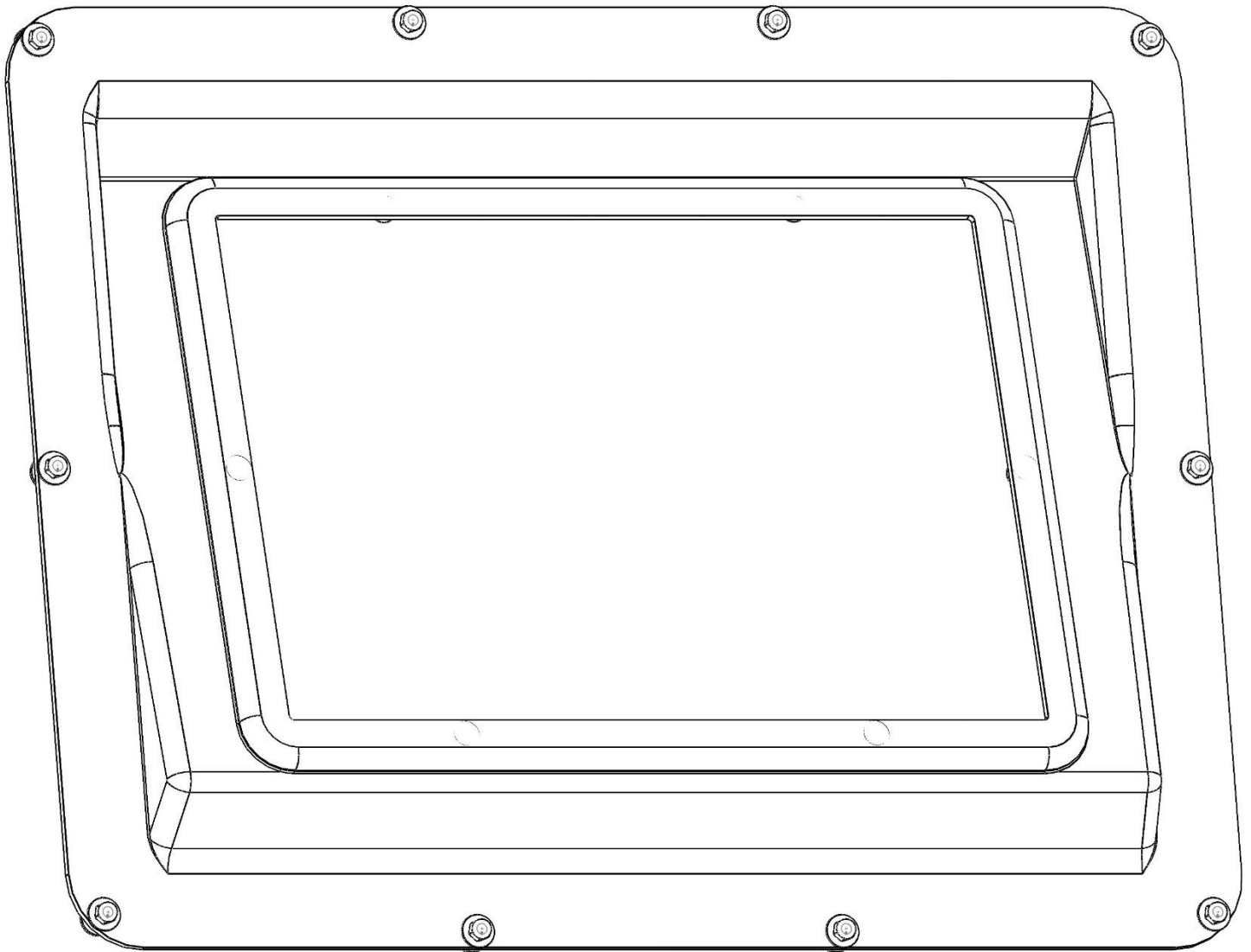


Holman

Instruction Guide 40694



Holman
Rancho Cordova, CA 95742
800-343-7486

InstallationSupport@Holman.com

PLEASE READ ALL INSTRUCTIONS AND WARNINGS PRIOR TO ASSEMBLING, INSTALLING, AND USING THIS PRODUCT.

Warning



Always check for wires, fuel tanks and lines, brake lines and other important vehicle functionality items prior to drilling and installing all products.

Table of Contents

Tools Needed	1
Before You Begin	1
Parts List.....	2
Hardware	2
Step 1 – Cut out Window Hole.....	3
Step 2 – Insert Window into Partition Top Panel	4
Step 3 – Mark and Drill Holes	4
Step 5 – Install Hardware	5

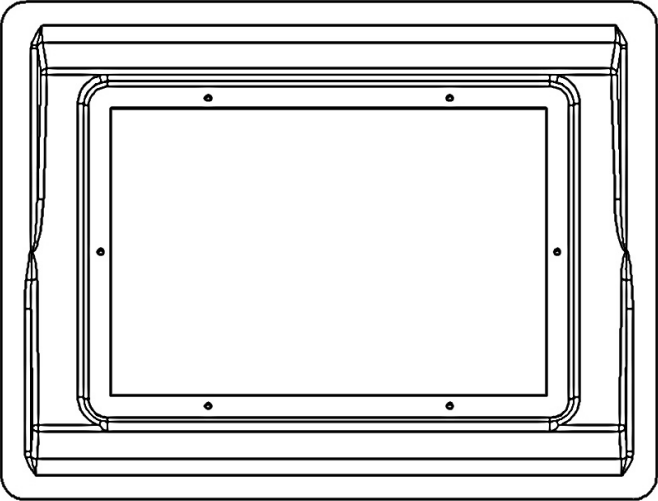
Tools Needed

7/16" Socket	7/16" Box Wrench
5/16" Drill Bit	Drill
1" Hole Saw	Jigsaw
Fine Tooth Jigsaw Blade	

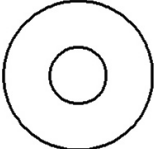

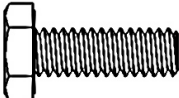

Before You Begin

- Read all instructions prior to assembling or installing any Holman product.
- It is advised to install the window before installing the partition into the van.
- This accessory is only compatible with the 40691 series of composite partitions.

Parts List

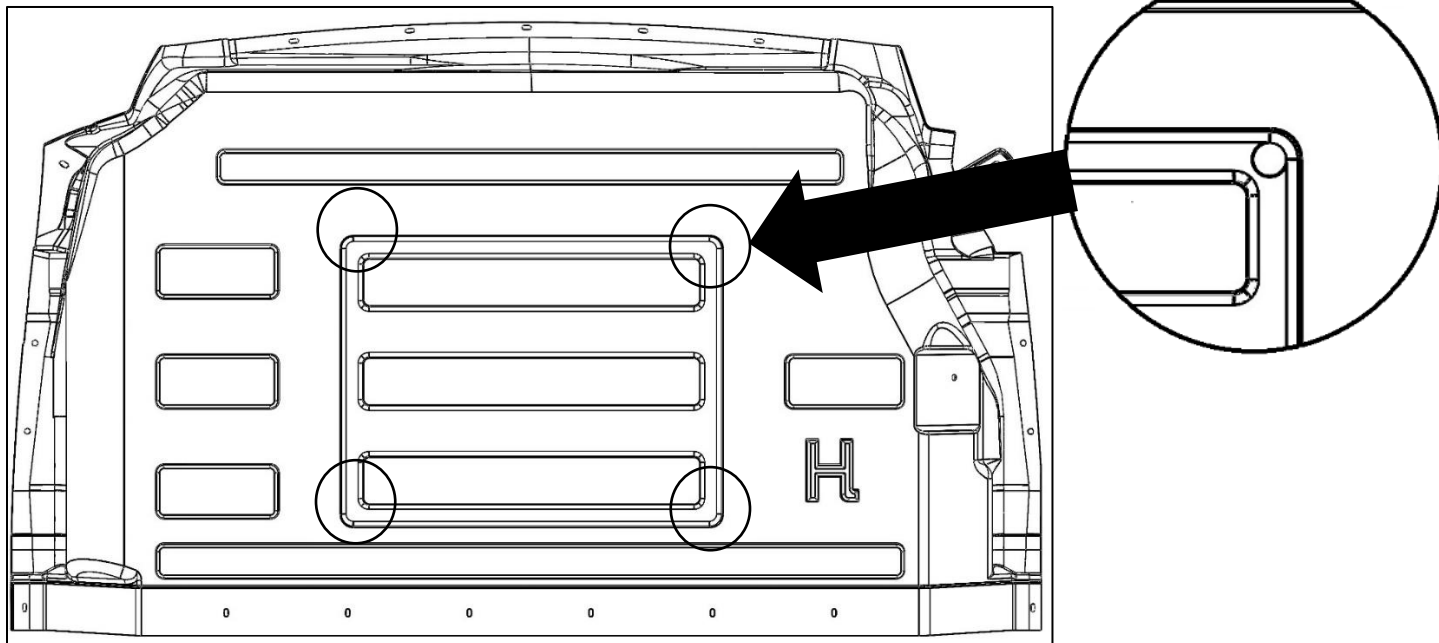
NO.	ITEM	PART NUMBER	DESCRIPTION	QTY.
1		102397	COMPOSITE PARTITION WINDOW	1
2		18-40694	COMPOSITE PARTITION WINDOW HARDWARE KIT	1

Hardware

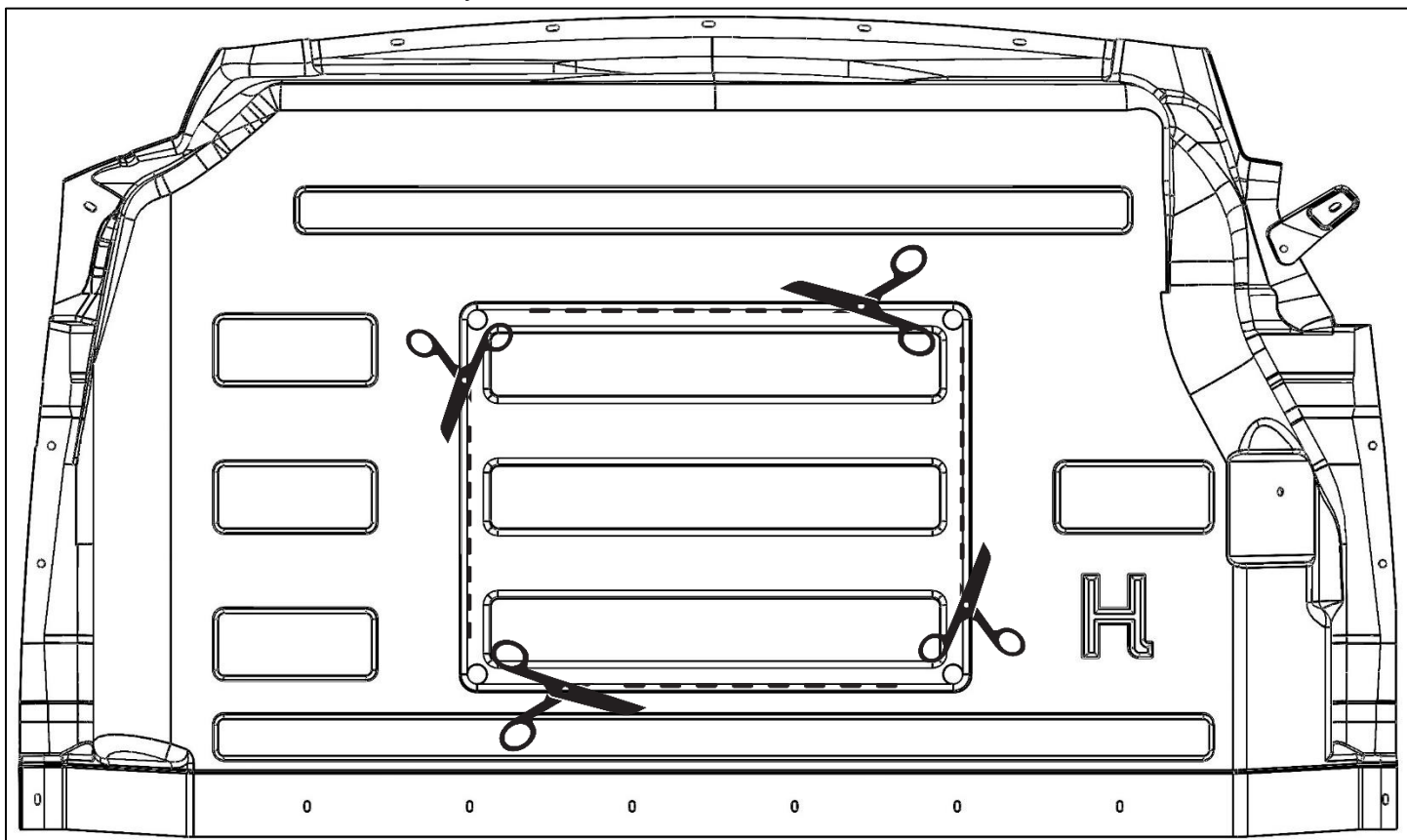
ITEM	HARDWARE TO SCALE	PART NUMBER	DESCRIPTION	QTY.
1		33206	1/4" x 0.750" OD Low Carbon Zinc Finish Steel Fender Washer	20
2		98858A101	1/4"-20 CAP NUT	10
3		13003	1/4"-20 X 3/4" HEAD HEAD BOLT	10
4		33618	1/4" LOCK WASHER	10

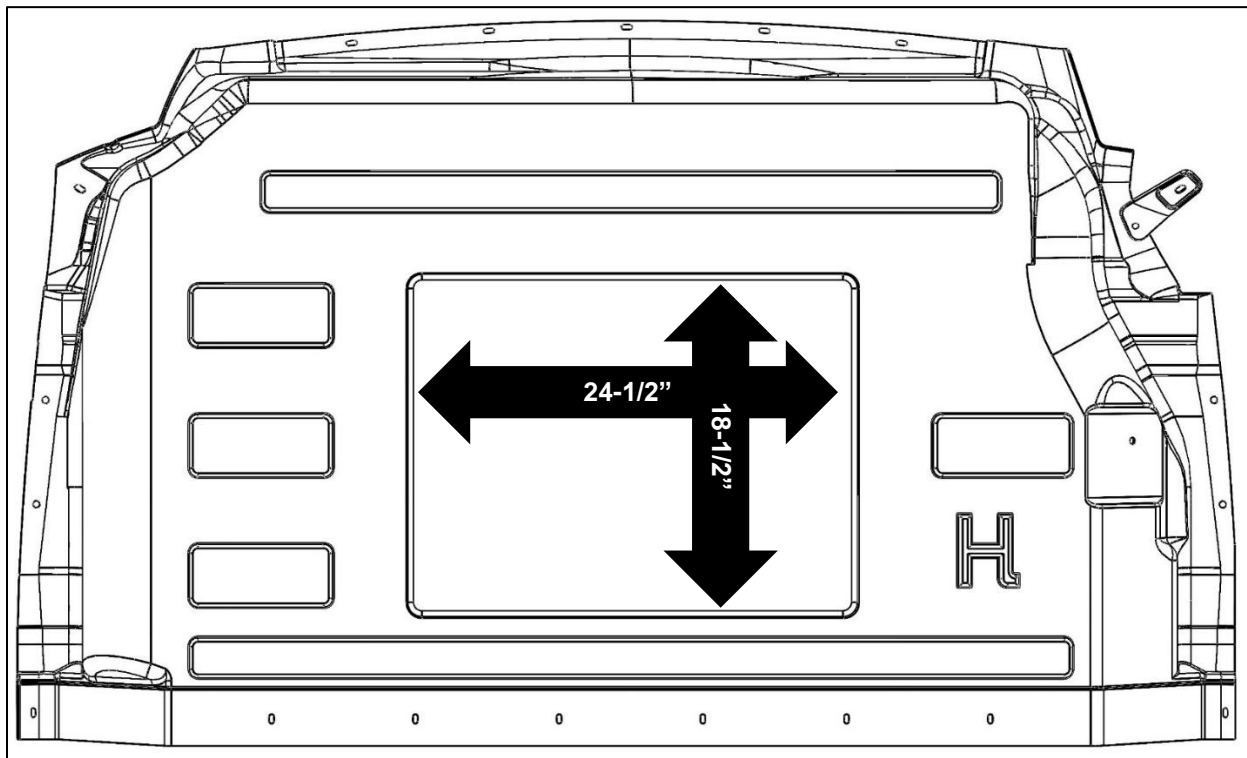
Step 1 – Cut out Window Hole

- Locate the corners of the window emboss on the partition top panel.
- Using a 1" hole saw, drill out each corner.



- Using a jigsaw, cut a straight line from each hole previously cut, so that you have a square hole that fits the window accessory.

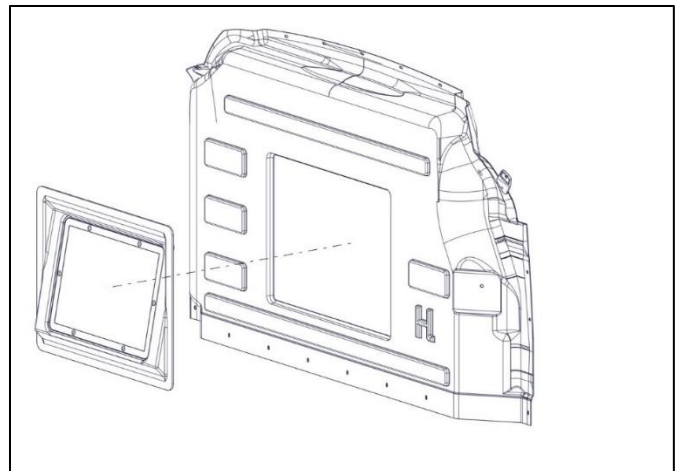




Step 2 – Insert Window into Partition Top Panel

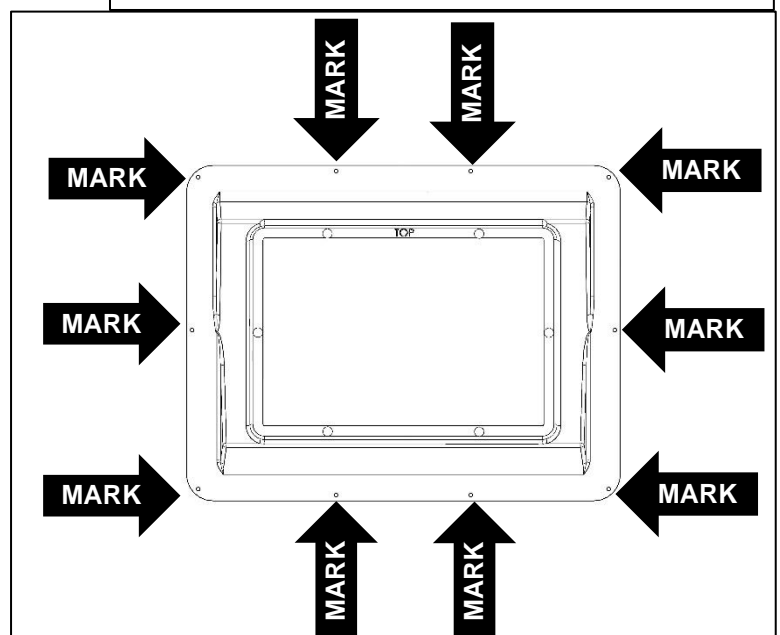
NOTE: The word top is located on the top of the cab side of the window.

- Remove the backing from the double-sided tape. **Be sure that the window is parallel to the partition and that the flange is on the cargo side, before pressing the window down.**
- Place the window into the hole previously cut in step 1 and press the tape down until the window is set in place.



Step 3 – Mark and Drill Holes

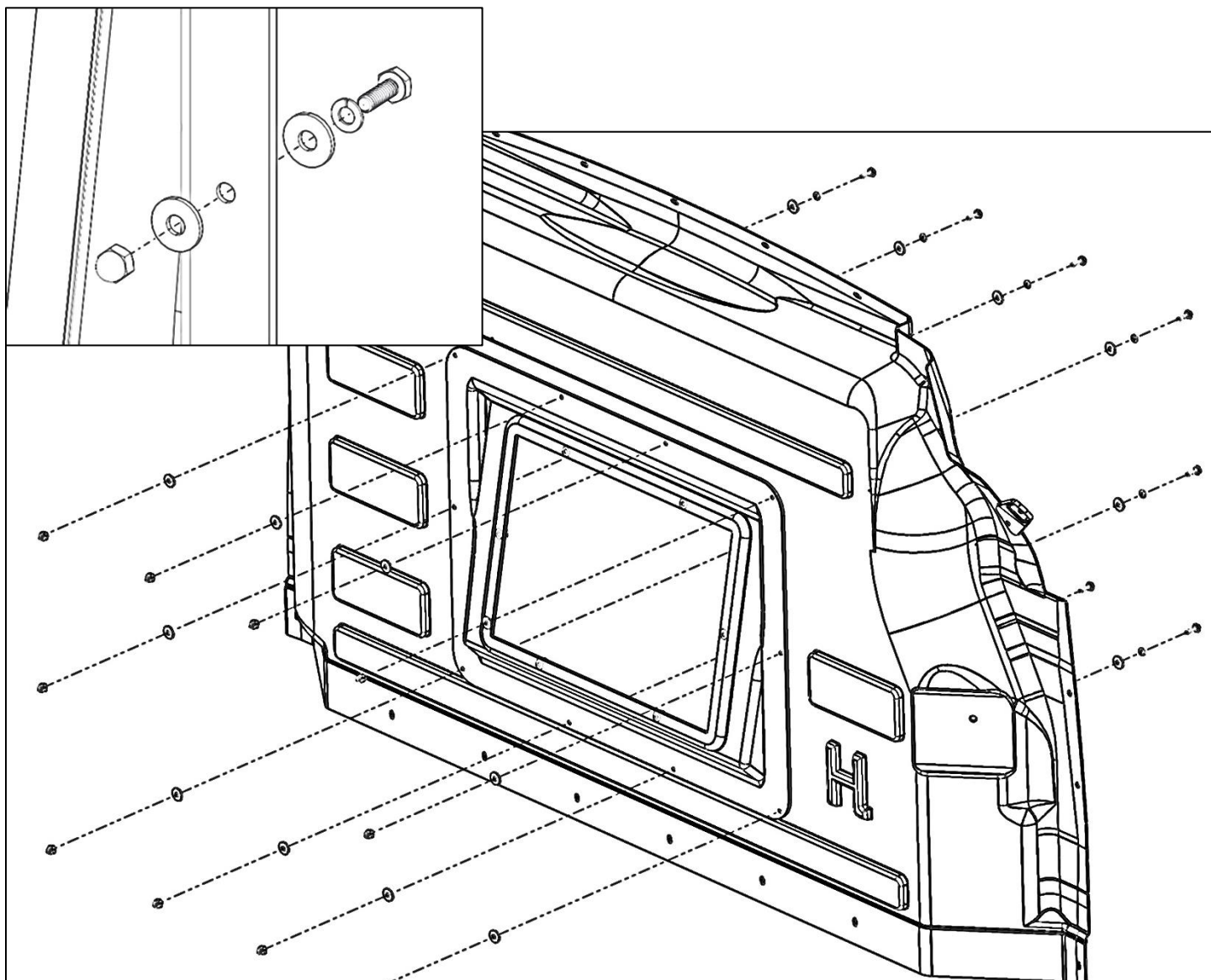
- Using a 5/16" drill bit, drill the ten hole locations to secure the window



Step 5 – Install Hardware

- Using ten 1/4" X 3/4" bolts, ten 1/4" lock washers, twenty 1/4" fender washers and ten 1/4" cap nuts, bolt through the window and partition top panel.

NOTE: Bolt heads should be positioned on the cab side of the partition.



GO BACK AND TIGHTEN ALL HARDWARE.

INSTALLATION IS COMPLETE.