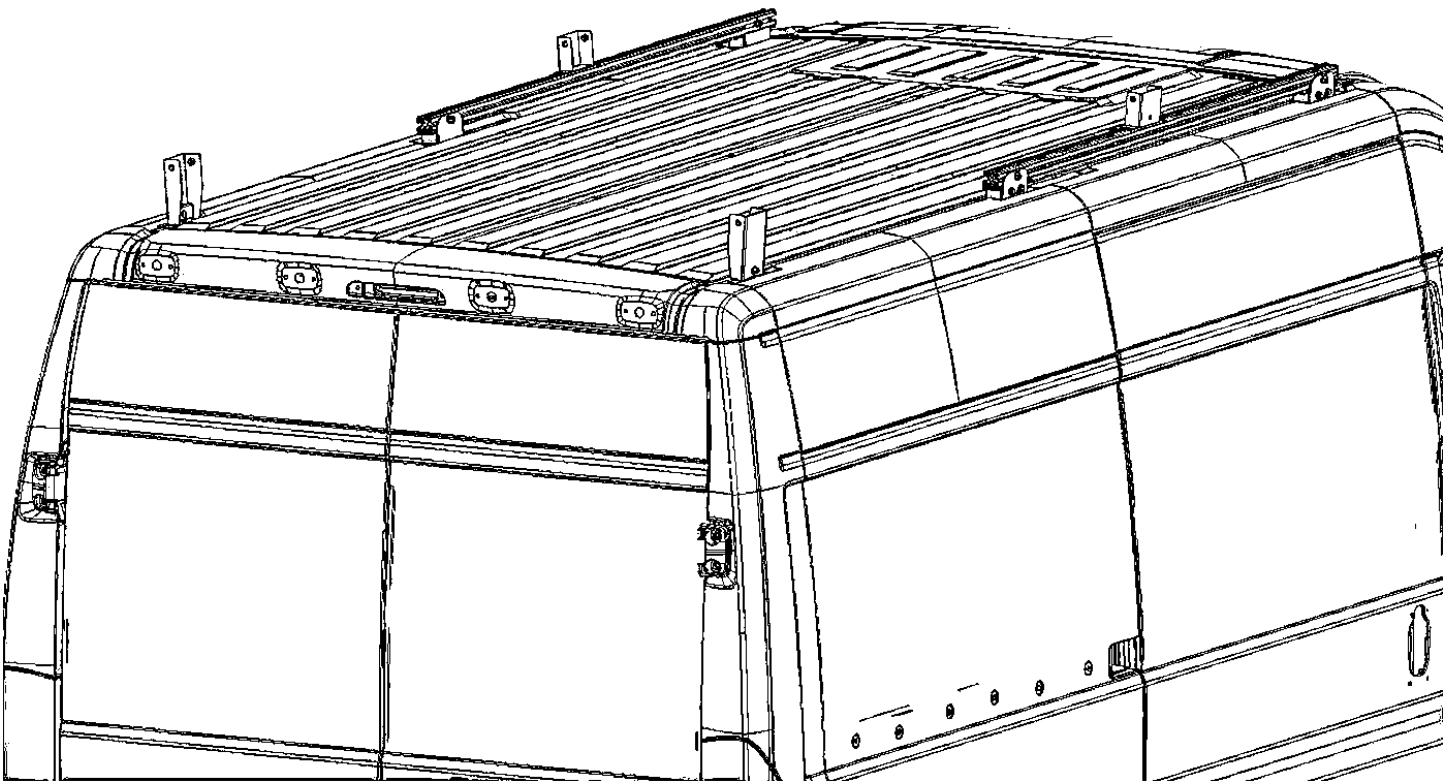


Holman

Instruction Guide 4081P



Holman
Rancho Cordova, CA 95742
800-343-7486

InstallationSupport@Holman.com

PLEASE READ ALL INSTRUCTIONS AND WARNINGS PRIOR TO ASSEMBLING, INSTALLING, AND USING THIS PRODUCT.

Warning



Always check for wires, fuel tanks and lines, brake lines and other important vehicle functionality items prior to drilling and installing all products.

Tools Needed

1/2" Socket and Wrench	7/16" Socket and Wrench
9/16" Socket and Wrench	1/8" Allen Hex Wrench
Tape Measure	


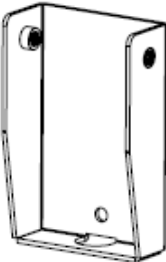
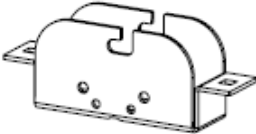
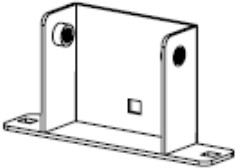

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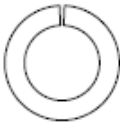
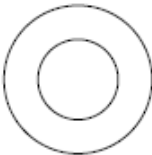
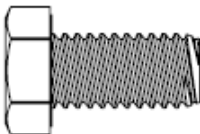

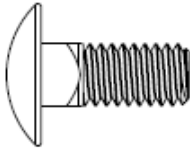
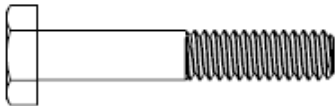

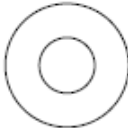


Before You Begin

- Read all instructions.
- Follow assembly instructions found with the rack to assemble and install rack.
- **DO NOT EXCEED MANUFACTURERS WEIGHT CAPACITY FOR ROOF.**

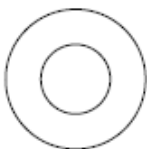
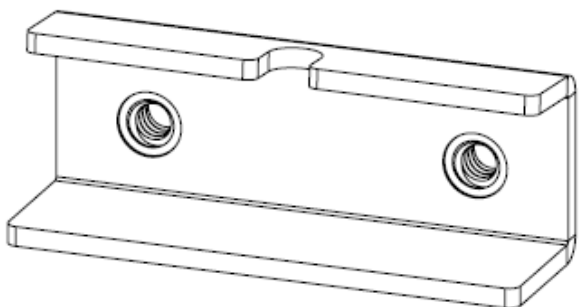
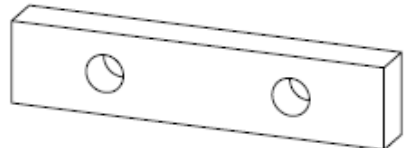
Parts

NO.	ITEM	PART NUMBER	DESCRIPTION	QTY.
1		40818-20-001	62IN EXTRUSION	2
2		40818-25	TALL FOOT BRACKET	2
3		40818-20-003	RAISED FOOT BRACKET	4
4		40818-10	SHORT FOOT BRACKET	2
5		40818-20-007	REAR MOUNT BRACKET	2
6		18-4081P	PROMASTER BOLT KIT - 4081P	1

Hardware

ITEM	HARDWARE TO SCALE	PART NUMBER	DESCRIPTION	QTY.
1		0123496	3/8" SPLIT LOCK WASHER	8
2		0159723	3/8" FLAT WASHER	8
3		11241196	3/8-16 X 3/4" HEX HEAD BOLT	8
4		0169777	5/16"-18 NYLOC	14
5		21810	5/16"-18 X 3/4" CARRIAGE BOLT	12
6		11241168	1/4"-20 X 1-1/2" HEX HEAD BOLT	8
7		33618	1/4" LOCK WASHER	8
8		33078	1/4" FLAT WASHER	8
9		0138469	10-32 X 1/2" BUTTON HEAD CAP SCREW	8
10		21818	5/16-18 x 1-1/4" CARRIAGE BOLT	2

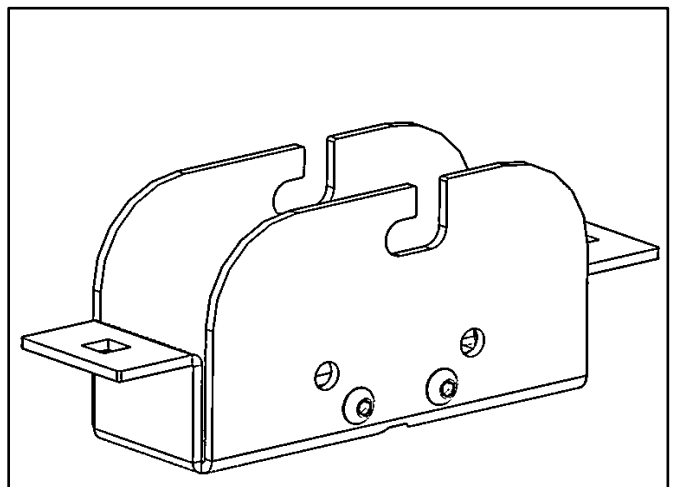
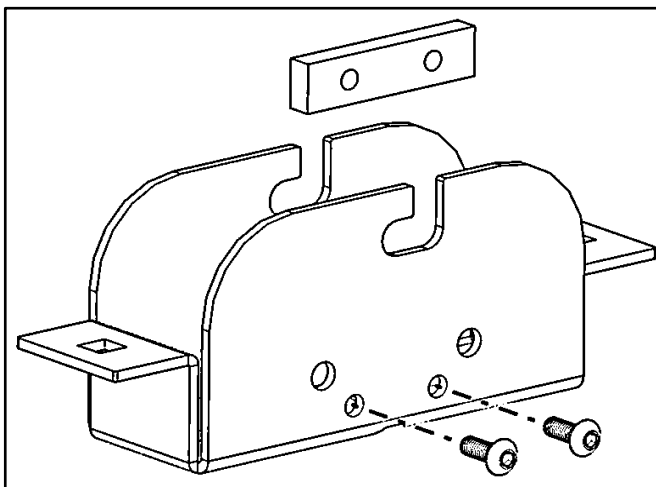
Hardware (Continued)

ITEM	HARDWARE TO SCALE	PART NUMBER	DESCRIPTION	QTY.
11		33006	5/16" FLAT WASHER	14
12		40818-23	MOUNT CLIP	4
13		40818-20-006	SPACER BLOCK	4

DO NOT EXCEED MANUFACTURERS WEIGHT CAPACITY FOR ROOF.

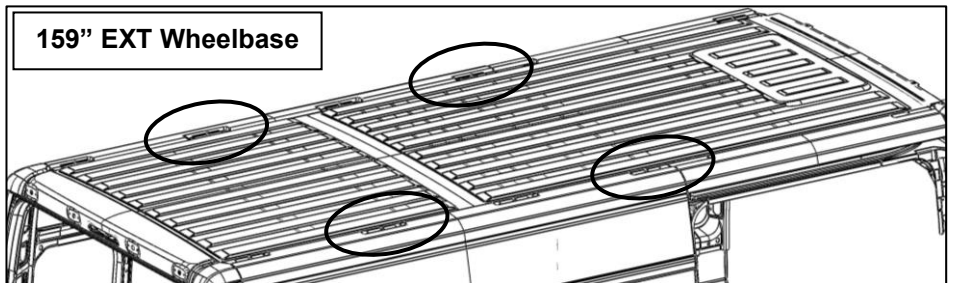
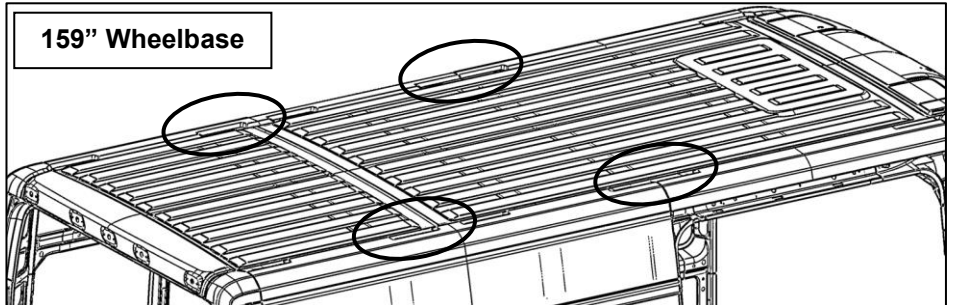
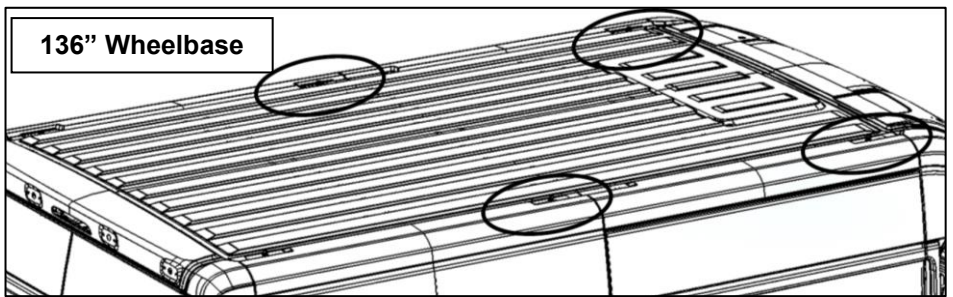
Step 1 – Prepare Mount Brackets

- Attach threaded block inside extrusion foot bracket using #10 x 1/2" button head cap screws as shown.
- Repeat for all four extrusion foot brackets.
- Tighten.



Step 2 – Find Front Mount Locations

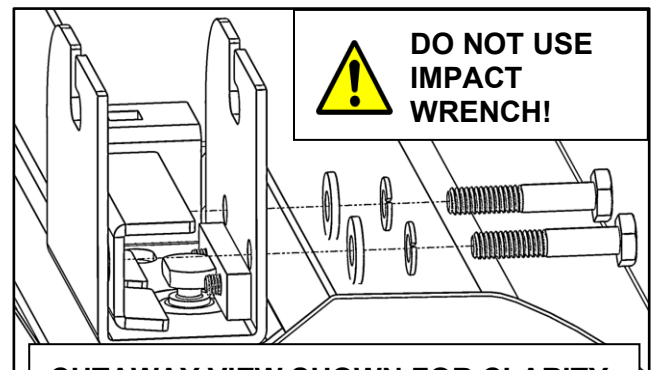
- Locate the forward two mounting “T” studs on each side of van. This is where the mounting blocks will be mounted.



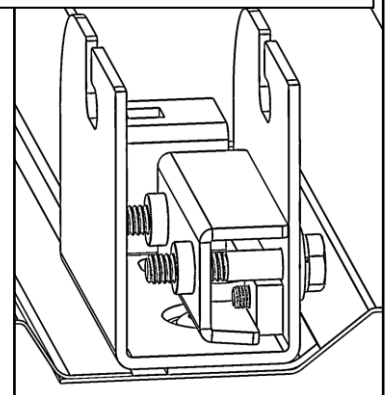
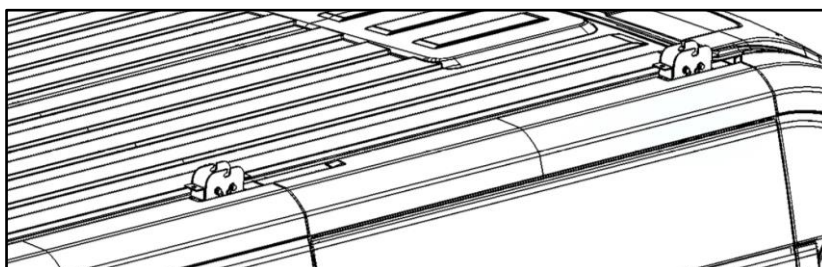
Step 3 – Install Mount Brackets

Note: You may need to scrape away factory installed seam sealer underneath the “T” stud to allow clearance for the clamping bracket. Be careful not to scrape away all of the sealant.

- Set mount bracket assembly over the “T” studs at the locations found in the previous step.
- Insert the clamp so the slot goes under the head of the “T” stud.
- Bolt through the bracket assembly and into the clamp using two 1/4" x 1-1/2" hex bolts, two 1/4" split lock washers and two 1/4" flat washers as shown.
- **DO NOT OVER TIGHTEN.** Some movement may be needed to install extrusions.
- Repeat at the remaining 3 forward mounting locations.



CUTAWAY VIEW SHOWN FOR CLARITY.

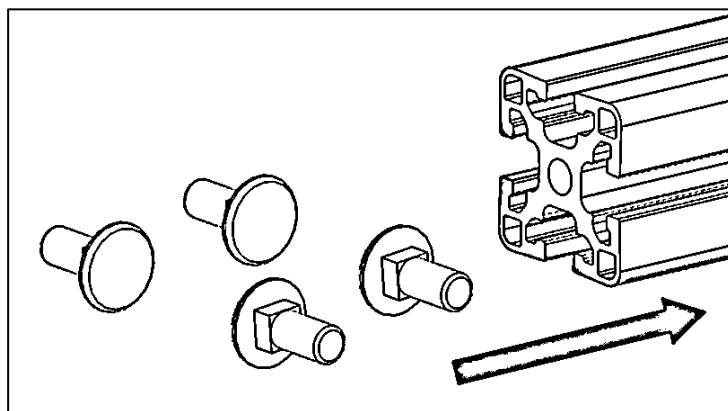


Step 4 – Prepare Extrusion

- Slide two 5/16" x 3/4" carriage bolts on opposite sides of the extrusion.

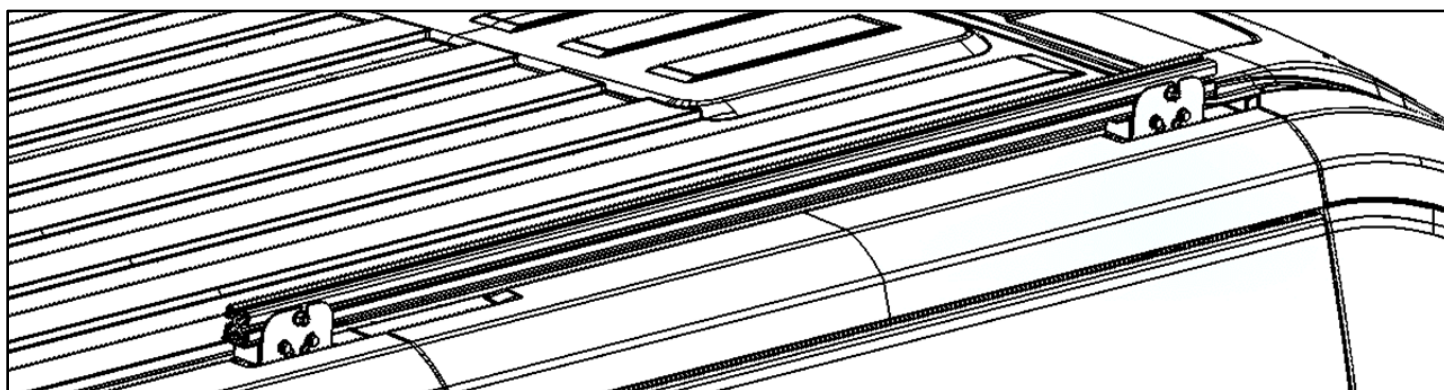
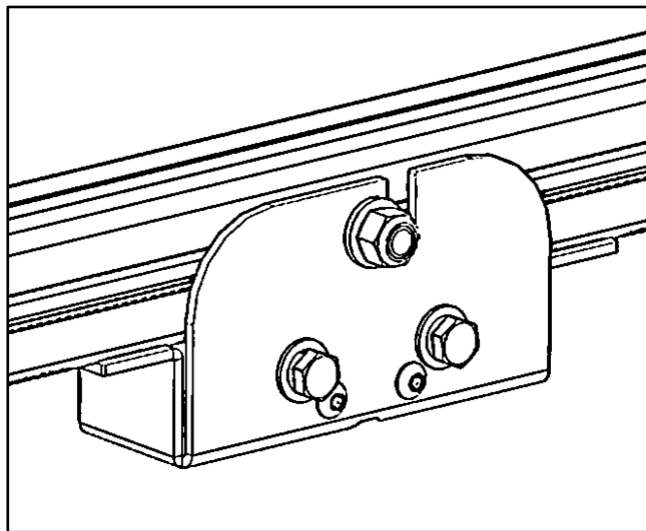
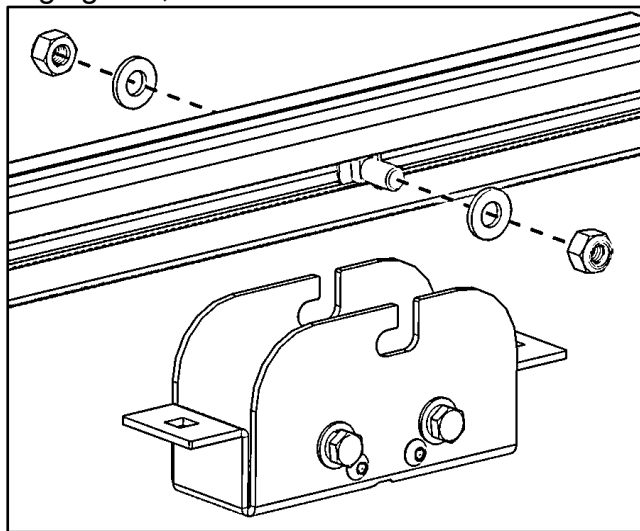
Note: These are the shorter carriage bolts in the hardware kits.

- Repeat on the other extrusion. There should be four carriage bolts per extrusion.



Step 5 – Install Extrusion

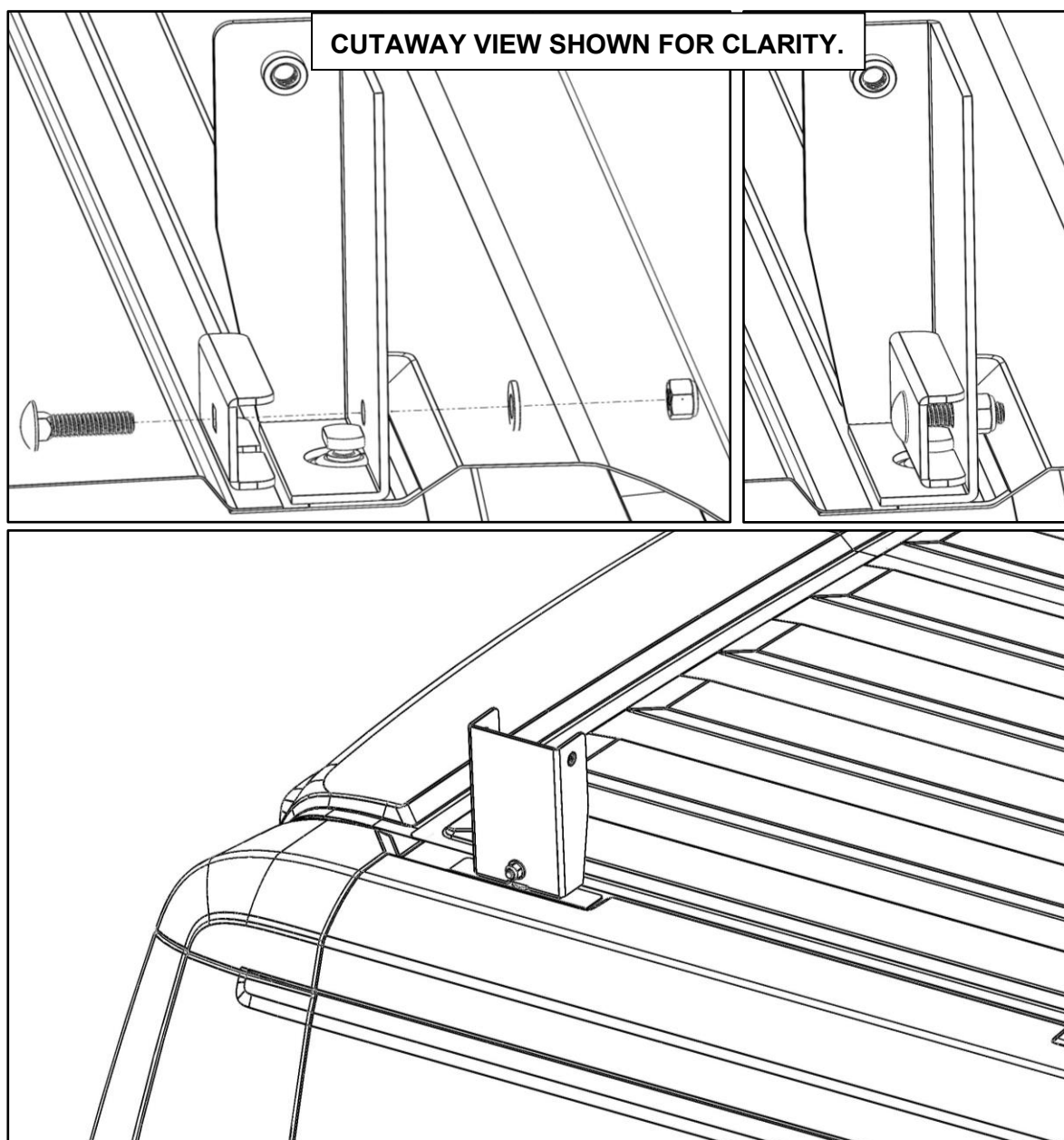
- Place extrusion with carriage bolts onto the mount brackets that were installed in step 3.
- Align the carriage bolts with the slot on the mount brackets as shown.
- Secure mount brackets to the carriage bolts using 5/16" flat washers and a 5/16" lock nuts.
- Snug tighten, but allow movement.



Step 6 – Install Tall Feet

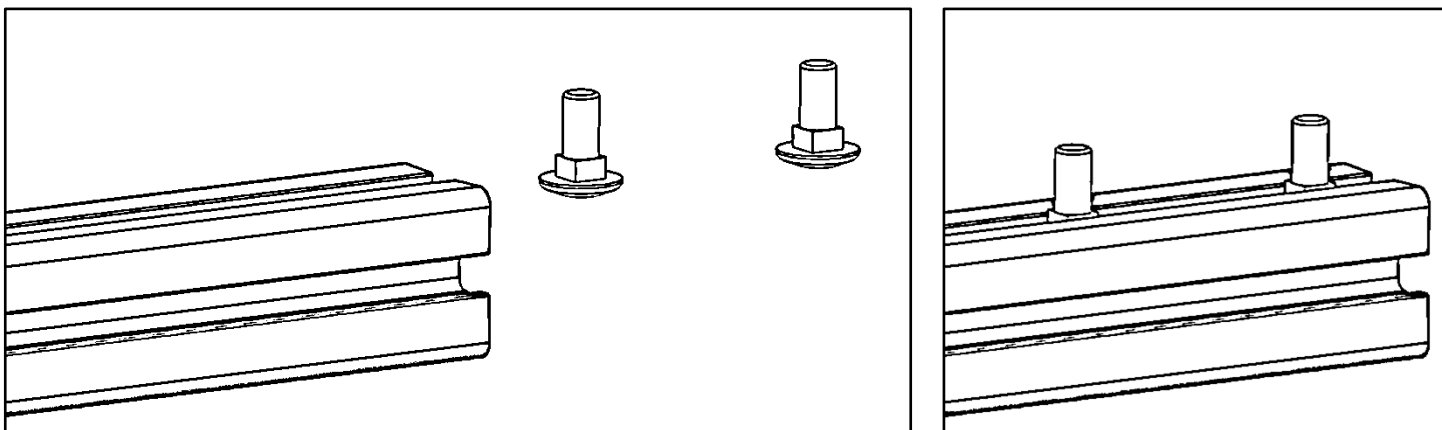
Note: You may need to scrape away factory installed seam sealer underneath the “T” stud to allow clearance for the clamping bracket. Be careful not to scrape away all of the sealant.

- Locate the “T” stud at the rear of the roof.
- Place the rear foot over the “T” stud at the rear of the roof.
- Insert clamp bracket so the slot goes under the head of the “T” stud.
- Bolt through the clamp bracket and the tall foot using a 5/16” x 1-1/4” carriage bolt, a 5/16” flat washer and a 5/16” lock nut in the order shown.
- **DO NOT OVER TIGHTEN.** Some adjustability may be needed until rack is installed on the vehicle.
- Repeat on other side.

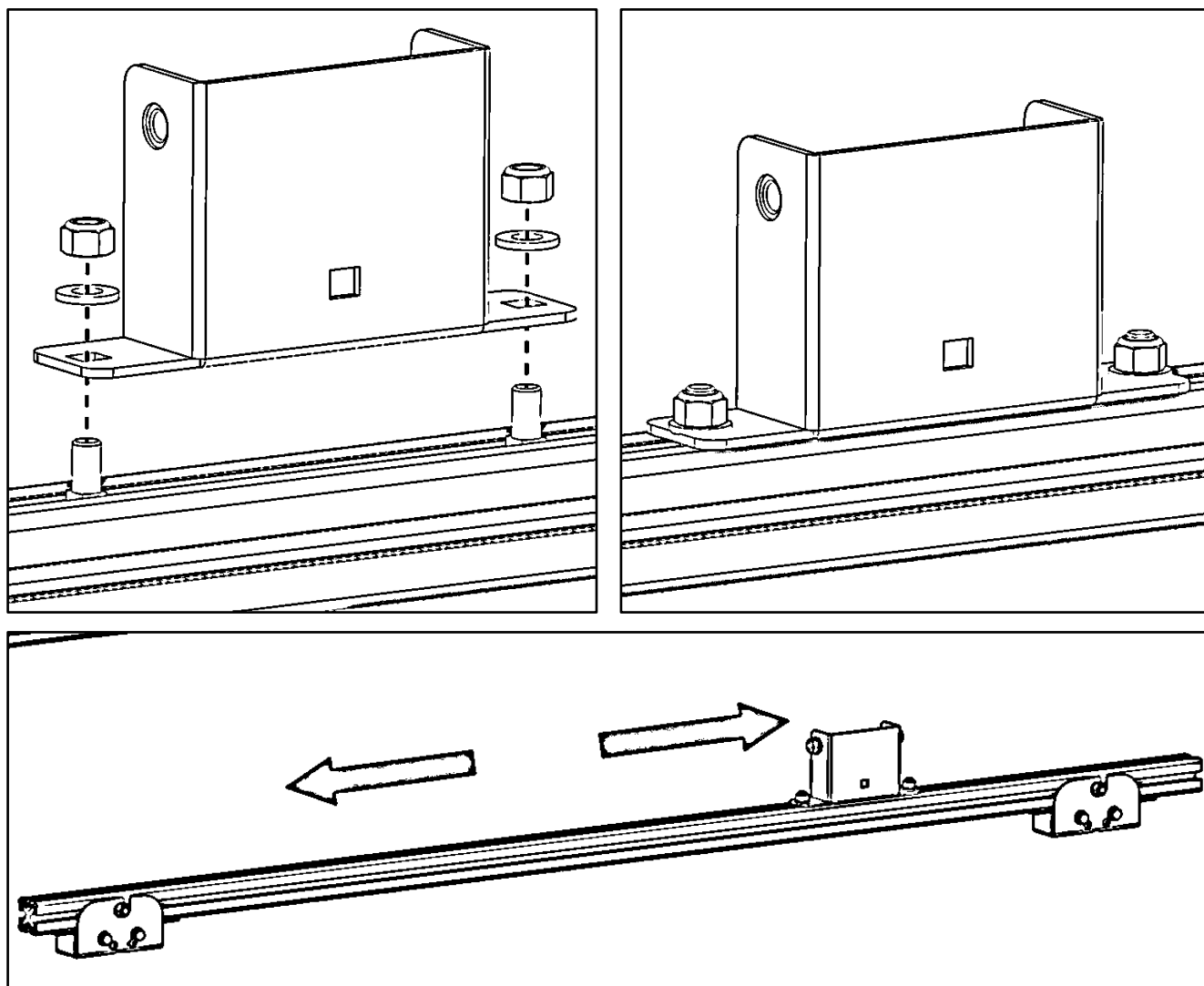


Step 7 – Install Short Feet

- Slide two 5/16" x 3/4" carriage bolts into the top slots of each extrusion.

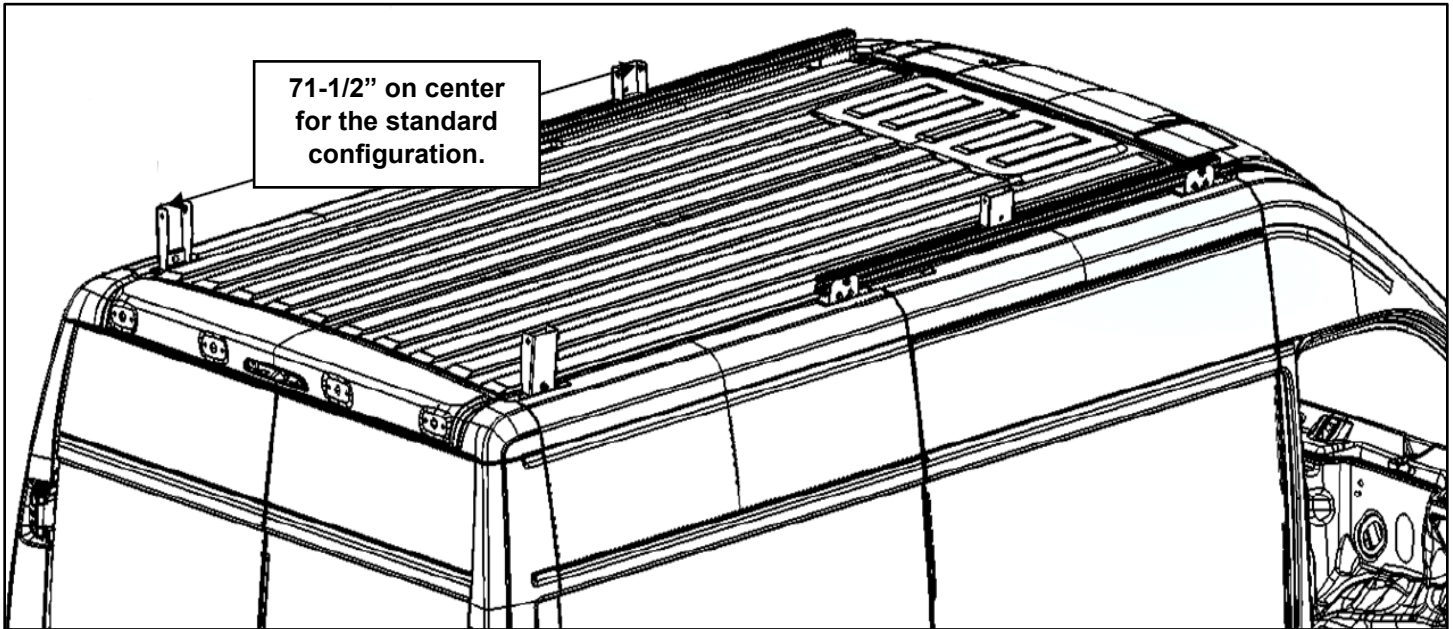


- Place the small feet over these carriage bolts.
- Using 5/16" flat washers and 5/16" lock nuts, secure feet to carriage bolts.
- **DO NOT TIGHTEN**, some adjustment will be needed.

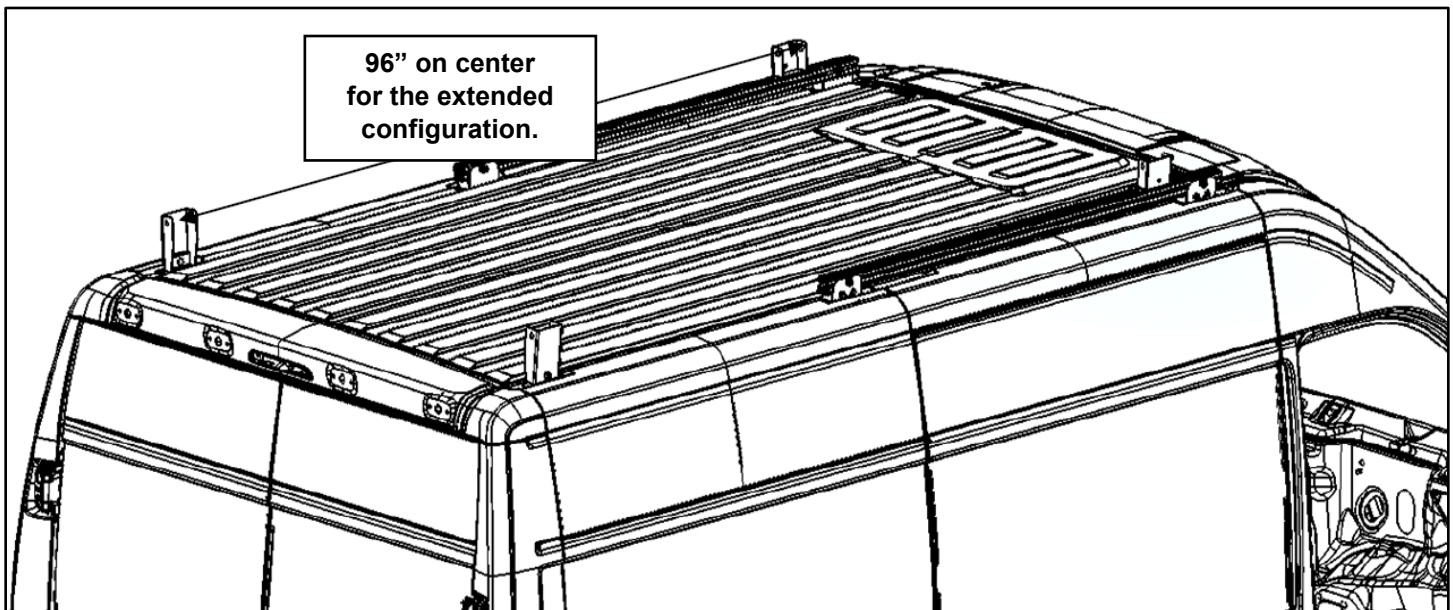


Step 8 – Set Short Feet Location

- If the rack is being installed in the standard configuration, set the center-to-center distance between rear and front feet to 71-1/2".

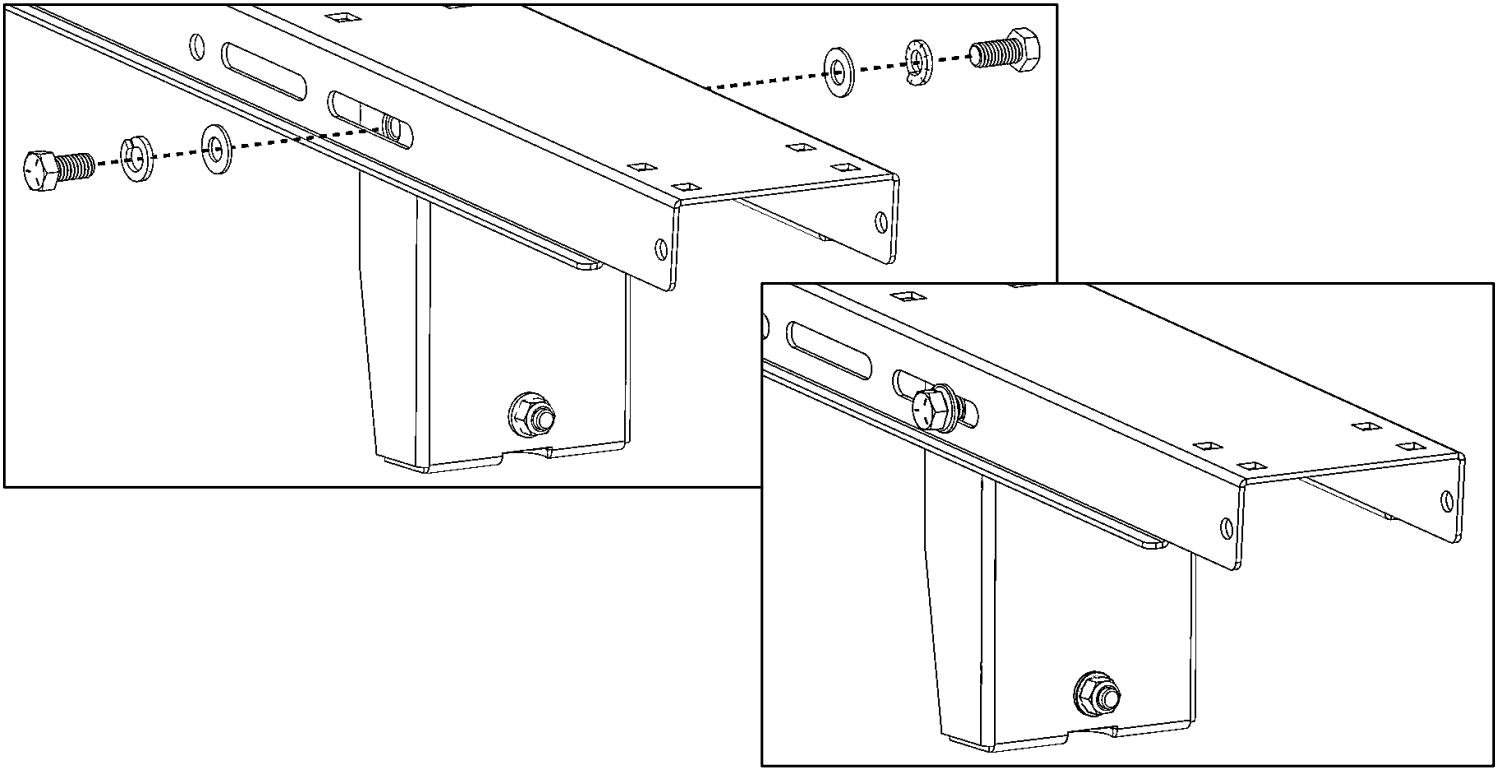


- If the rack is being installed in the extended configuration, set the center-to-center distance between rear and front feet to 96".



Step 9 – Mount Feet to Rack

- Center the rack crossbows side to side over the feet. Using 3/8"-16 x 3/4" hex heads, a 3/8" lock washers, and 3/8" flat washers, bolt the bows to the feet.



GO BACK AND ENSURE ALL HARDWARE IS TIGHT.

INSTALLATION IS NOW COMPLETE.

