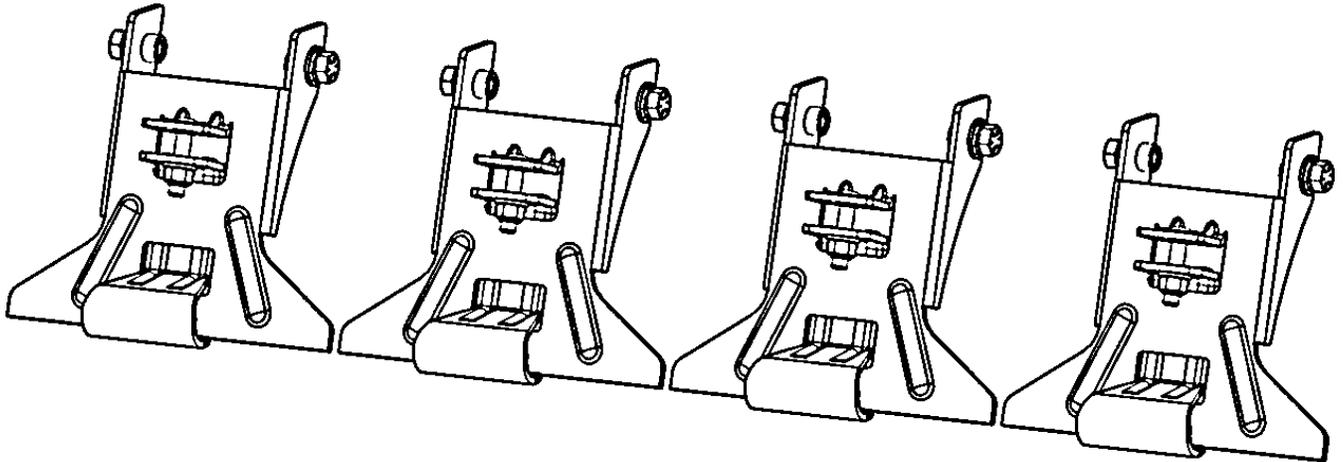


# Holman

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## Installation Guide 408CC

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Holman  
Rancho Cordova, CA 95742  
800-343-7486  
[InstallationSupport@Holman.com](mailto:InstallationSupport@Holman.com)

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## PLEASE READ ALL INSTRUCTIONS AND WARNINGS PRIOR TO ASSEMBLING, INSTALLING, AND USING THIS PRODUCT.

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### Warning



Always check for wires, fuel tanks and lines, brake lines and other important vehicle functionality items prior to drilling and installing all products.



**DO NOT EXCEED MANUFACTURERS WEIGHT CAPACITY FOR ROOF.**



Secure all payloads properly for safe transportation.



**DO NOT OVERTIGHTEN GUTTER CLAMPS** to avoid damage to gutters, roof, and vehicle.

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### Table of Contents

Parts List.....	2
Hardware .....	2
Step 1 – Foot Attachment.....	3
Step 2 – Attach to Rain Gutter.....	4
Rack Height Adjustment .....	5

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### Tools Needed

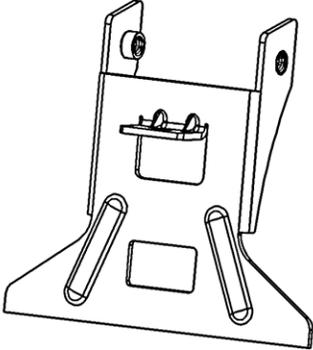
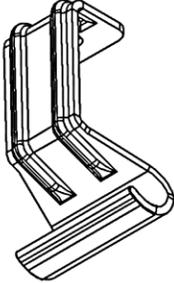
1/2" Socket and Wrench	9/16" Socket and Wrench
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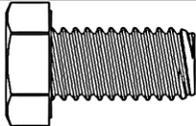
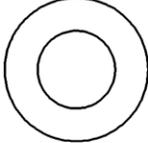
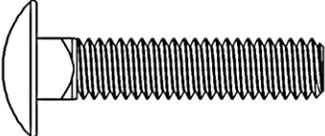
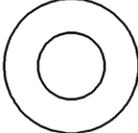
### Before You Begin

- Read all instructions prior to assembling or installing any Holman product.
- Follow assembly instructions found with the rack to assemble. Assemble rack prior to installing on van.

## Parts List

NO.	ITEM	PART NUMBER	DESCRIPTION	QTY.
1		40800-12	GM FOOT - CLAMP & LOCK	4
2		11-02085	GM GUTTER CLAMP	4
3		18-4081C	4081C HARDWARE KIT	1

## Hardware

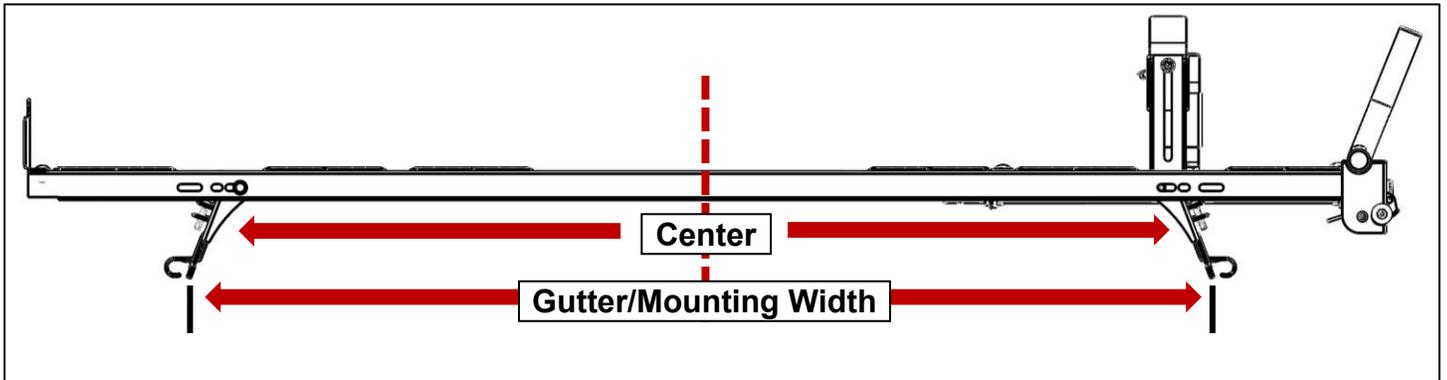
ITEM	HARDWARE TO SCALE	PART NUMBER	DESCRIPTION	QTY.
1		11241196	3/8-16 X 3/4" HEX HEAD BOLT	8
2		0159723	3/8" FLAT WASHER	8
3		0123522	3/8" LOCK WASHER	8
4		90185A171	5/16-18 X 1-1/2" CARRIAGE BOLT	4
5		37521	5/16"-18 LOCK NUT	4
6		33006	5/16" FLAT WASHER	4

## DO NOT EXCEED MANUFACTURERS WEIGHT CAPACITY FOR ROOF!

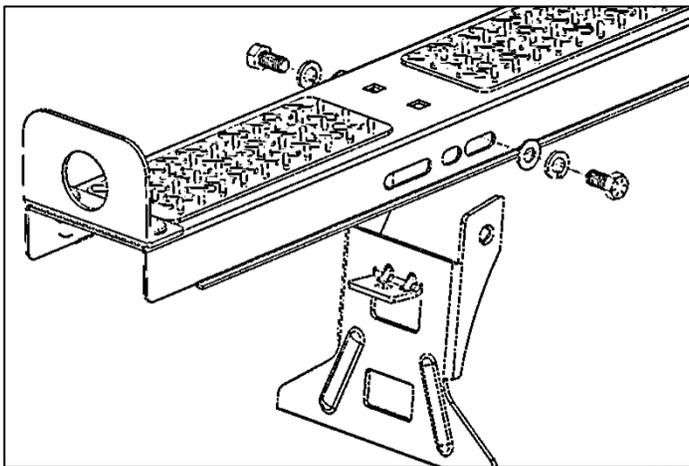
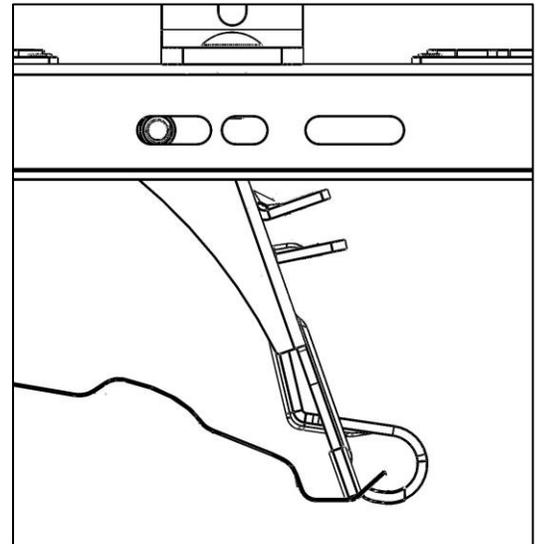
### Step 1 – Foot Attachment

**Note:** Foot should not be installed vertically and should be angled inward to provide maximum stability and a secure connection to the rain gutter.

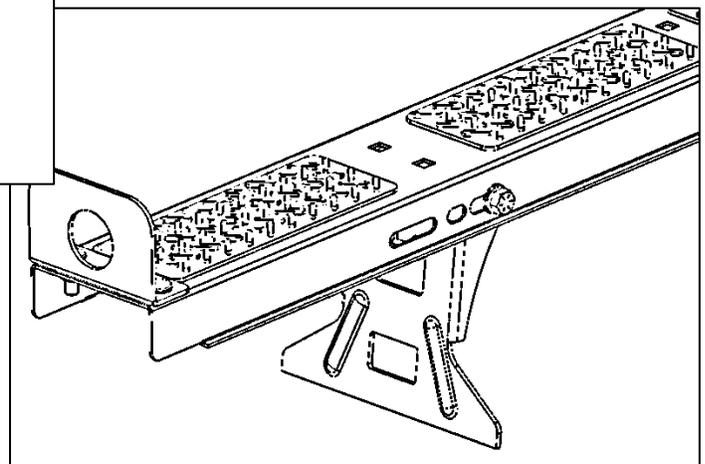
- Measure width of rain gutter on van, front and rear. Typically, in most vans, the rain gutters are farther apart at front of vehicle.



- At approximately the width measured from the rain gutter, attach foot using 3/8" x 3/4" hex bolts, 3/8" lock washers and 3/8" flat washers, as shown. **Be sure there is an equal distance from the center of the cross bow to each foot.**
- Snug tighten but allow for movement.



 **DO NOT USE  
IMPACT DRIVER!**



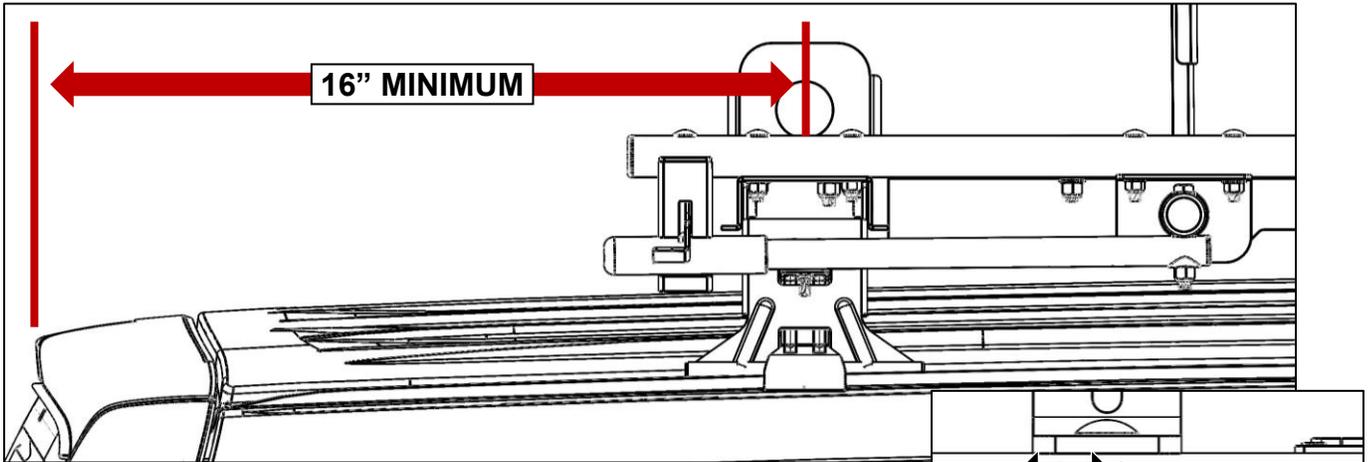
## Step 2 – Attach Rack to Rain Gutters

- Place padding beneath the rack to keep the rack from scratching the roof.
- Place rack assembly on vehicle with the rear bow at least 16" from rear of van.



**The GM van roof curves downward towards the rear of the van. The rear foot should be placed forward of this curve to ensure proper installation.**

- Insert gutter clamp through a mount foot.

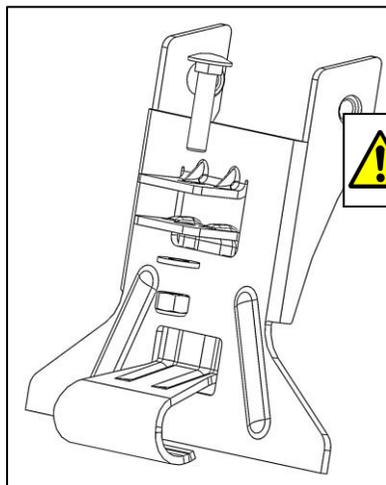
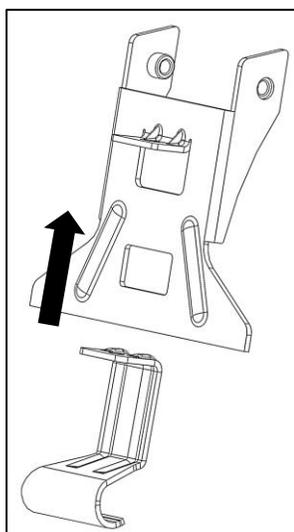
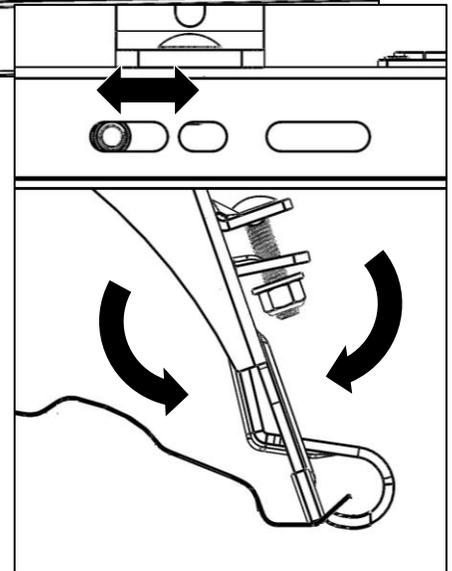


- Squeeze the rain gutter between the foot and gutter clamp.
- Using 5/16" x 1-1/2" carriage bolt, 5/16" flat washer, and 5/16" lock nut, tighten nut until foot and gutter clamp are squeezing the gutter, as shown.

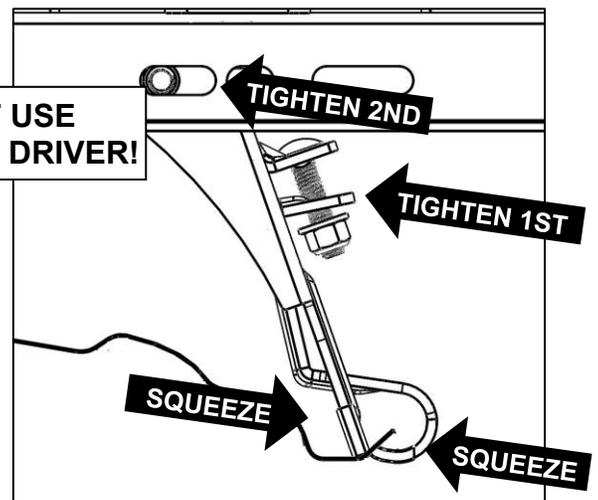


**DO NOT OVERTIGHTEN** clamping 5/16" nut. Damage to roof may occur. Be cautious of excess OEM seam sealer build up. Feet and clamp will not clamp correctly or maintain grip if installed on top of seam sealer.

- Snug tighten but allow for movement.
- Repeat for remaining three feet.



**DO NOT USE IMPACT DRIVER!**

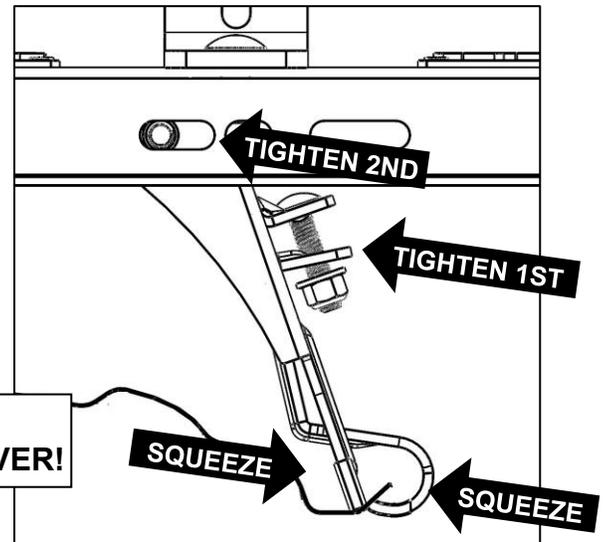


- Check that rack is square and centered above vehicle.
- Squeeze the rain gutter between the foot and gutter clamp and tighten bolts between foot and clamp.



**DO NOT OVERTIGHTEN** clamping 5/16” nut. Damage to rain gutter, roof, and vehicle may occur.

- Tighten bolts fastening each foot to each bow.



**DO NOT USE IMPACT DRIVER!**

**GO BACK AND INSPECT EACH FOOT TO ENSURE EACH IS SECURELY FASTENED TO THE VEHICLE GUTTER AND NOT ON TOP OF FACTORY SEAM SEALER.**

**VERIFY THAT ALL HARDWARE IS TIGHTENED.**

## Rack Height Adjustment

- Place padding beneath the rack to keep the rack from scratching the roof.
- Loosen the 3/8" x 3/4" hex bolts to each side of bow on the same side vehicle.
- Loosen the 5/16" x 1-1/2" carriage bolts at each end connecting clamp to foot. **Be sure to keep gutter mount lightly clamping gutter.**
- Adjust angle of foot until rack is at desired height. **Foot should not be installed vertically and should be angled inward to provide maximum stability and a secure connection to the rain gutter.**
- Squeeze the rain gutter between the gutter mount and gutter clamp, and tighten bolts between foot and clamp.



**DO NOT OVERTIGHTEN** clamping 5/16” nuts. Damage to rain gutter, roof, and vehicle may occur. Be cautious of excess OEM seam sealer build up. Feet and clamp will not clamp correctly or maintain grip if installed on top of seam sealer.

- Tighten bolts fastening each foot to each bow.

**GO BACK AND INSPECT EACH FOOT TO ENSURE EACH IS SECURELY FASTENED TO THE VEHICLE GUTTER AND THAT ALL HARDWARE IS TIGHTENED.**